



### Service information

Reference no.: GDA\_113045

### Symptom

Piston changes color (in the brew unit) for Minuto platform.

### Cure

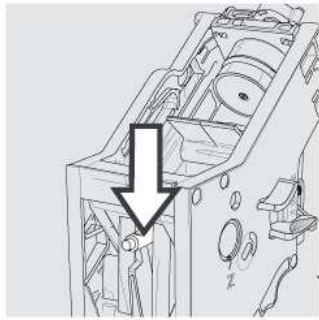
#### INFO:

From s.n. TW901615221079 changes the color of the piston of the brew unit from black to gray (Image 1) making it more recognizable from consumers to perform lubrication, as explained in DFU (Image2). The new code is **421944065811** GRY BREW UNIT 8GR.INT.PISTON GEN.V3 ASSY.

Image 1

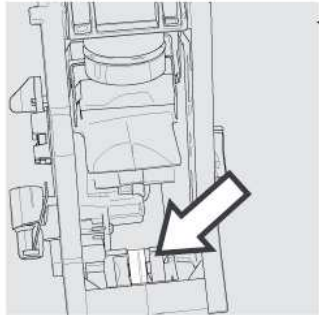


Image2



**2**

Also lubricate the shaft



**ADDITIONAL INFORMATION:**

**SERIAL NUMBER** (First serial where solution has been implemented in production):  
From s.n. TW901615221079

**IPM NUMBER** (Philips Integrate Problem Management documentation reference number):  
None

**FAQ NUMBER** (for Call Center reference):  
None

**INFORMATION FOR CALL CENTER:**  
None

**INFORMATION FOR CONSUMER:**  
None

**HISTORY:** (In green color the changes)  
15/04/2016 - First Release