



Service information

Reference no.: GDA_78141

Symptom

Electro-valve dis-assembly/re-assembly instruction

Cure

INFO:

It is possible to damage the electro-valve due to improper handling during service activity. The symptom is steam leak at the electro-valve's crack area.

CURE:

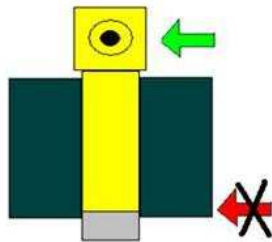
Step by step guide to disassemble electro-valve from the boiler

1. Hand hold the electro-valve by the solenoid body

2. Turn into the boiler UNTIL screw thread of electro-valve engage the boiler. This is felt by the resistance when screwing.

3. Use the torque wrench to screw in the electro-valve.

Mandatory to engage at the correct location on the electro-valve during assembly or disassembly. Refer attachment '[EV repair instruction.pdf](#)' for details.



5. Turn to alignment

hit.