



Service information

Reference no.: SDA_104920

Symptom

GC76xx No Steam

Cure

CURE

Scenario 1: Pump inlet water tube kinked



Repair action: To re-press the water tube such that the kink portion is straightened.

Scenario 2: Pump inlet restrictor blocked



Repair action: If possible, use a sharp object to remove the foreign material blocking the restrictor opening. Otherwise, replace the pump assy (Position 16: 4239 021 81341 for GC76xx except GC7610; 4239 021 76211 for GC7610)

Scenario 3: Dosing head blocked



Repair action: Replace the dosing head (Position 2: 4239 026 53721).

REMARK

Factory has implemented a spring to prevent pump inlet water tube kinked during assembly, effective from product date code 1413. See below photo.

