



**Service information**

**Reference no.: SDA\_108143**

**Symptom**

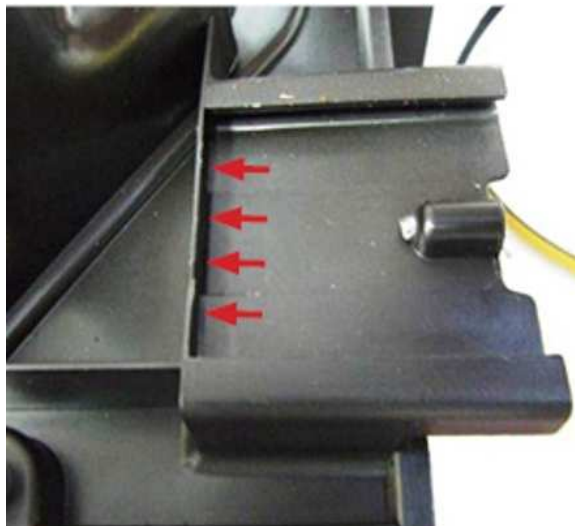
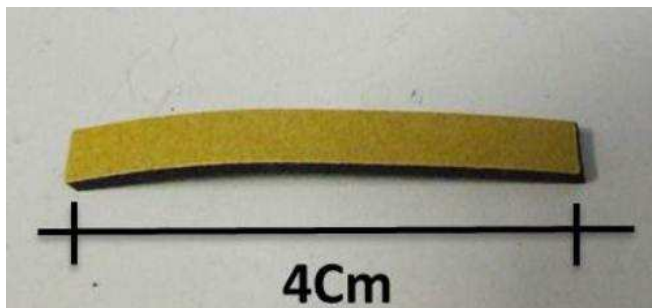
Vibration from the boiler in Minuto machines.

**Cure**

**CURE:**

To eliminate the noise caused by vibration of the boiler, proceed as follows:  
Order the Kit "Ric. Airstop 40mm" cod. 421941307591  
(containing 10 pieces of air stop long 40mm image 1)

- Put the air stop on the boiler support seat as indicated on image 2 and 3.



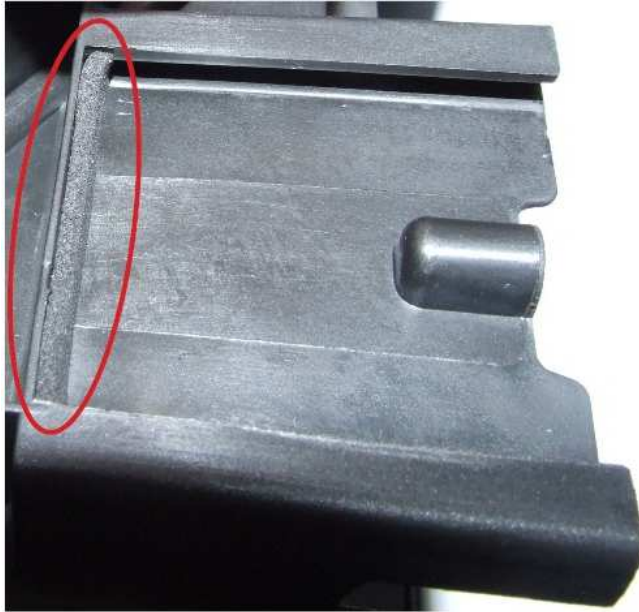


image3

**ADDITIONAL INFORMATION:**

**SERIAL NUMBER** (First serial where solution has been implemented in production):  
From the sn.TW901435502392 inserted the air stop

**IPM NUMBER** (Philips Integrate Problem Management documentation reference number):  
99500

**FAQ NUMBER** (for Call Center reference):  
None

**INFORMATION FOR SERVICE CENTER:**

None

**INFORMATION FOR CONSUMER:**

None

**HISTORY:**

10/10/2014 - First review