



Service information

Reference no.: SDA_108804

Symptom

Vibration and noise inside the machine Minuto family.

Cure

Symptom:

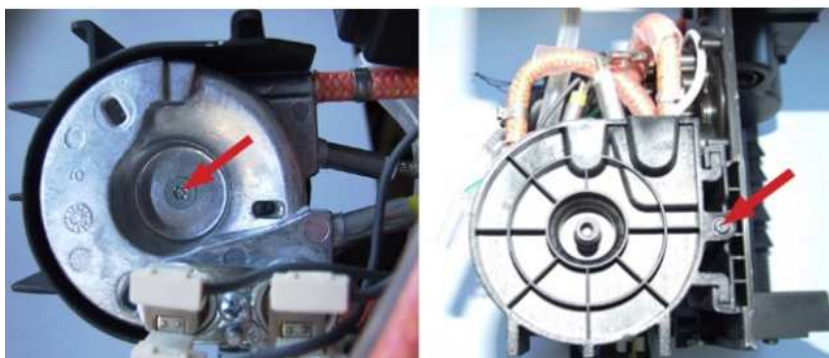
The boiler and boiler support fixing screw is not tight in the proper way. This is causing vibration and noise.

Cure:

Check that the fixing screws both for the boiler and boiler support (Image1) are properly tightened from SN **TW90144738197**.

Action:

Up to SN **TW90144738196** tighten the screws in the boiler and boiler support (Image1)
Image1



ADDITIONAL INFORMATION:

SERIAL NUMBER (First serial where solution has been implemented in production):
TW90144738197

IPM NUMBER (Philips Integrate Problem Management documentation reference number):
102735

INFORMATION FOR CONSUMER:
None.

HISTORY:

15/07/2016 -third Release: Modified the CURE and Actions.
05/11/2015 - Second Release: Modified the picture.
02/12/2014 - First Release