



Service information

Reference no.: SDA_108983

Symptom

Coffee powder inside the service door in the Minuto family

Cure

INFO:
Too much powder under the brew unit could be detected (image A)
(image A)



CURE:
Only for machines with BLK PIN FOR BOILER VALVE 4BAR ASSY (See attached table "List machines involved")
Proceed as follows:
1) Replace the piston, 11003077, 421941154921 (image1), with the new one (improved), code: 421944025621 (image2).
(image1) (image2)



either
replace the piston assy 11023086 (BLK 8GR.BREW UNIT NTEGR.PISTON GEN.ASSY.) (Image3) with the new one (improved)
421944029791 (image4).
(Image3) (Image4)



2) Before assembly, lubricate the piston in the points highlighted, with grease used for the brew unit. (Image 5)



3) Run "Steam Out" as per service manual instruction
 4) Dispense 10 coffee to check the correct SAS (Autodose) behavior

ADDITIONAL INFORMATION:

SERIAL NUMBER (First serial where solution has been implemented in production):
 From TW901429418724

IPM NUMBER (Philips Integrate Problem Management documentation reference number):
 IPM-101094

FAQ NUMBER (for Call Center reference):
 None

INFORMATION FOR CALL CENTER:
 None

INFORMATION FOR CONSUMER:
 None

HISTORY:

10/11/2015 - Third Release - Modified the CURE, the Image2, Inserted the file "List machines involved"
 21/10/2015 - Second Release (Added "Lubricate the piston")
 08/01/2015 - First Release