



## Service information

## Symptom

Grinder no/intermittent function, not blocked

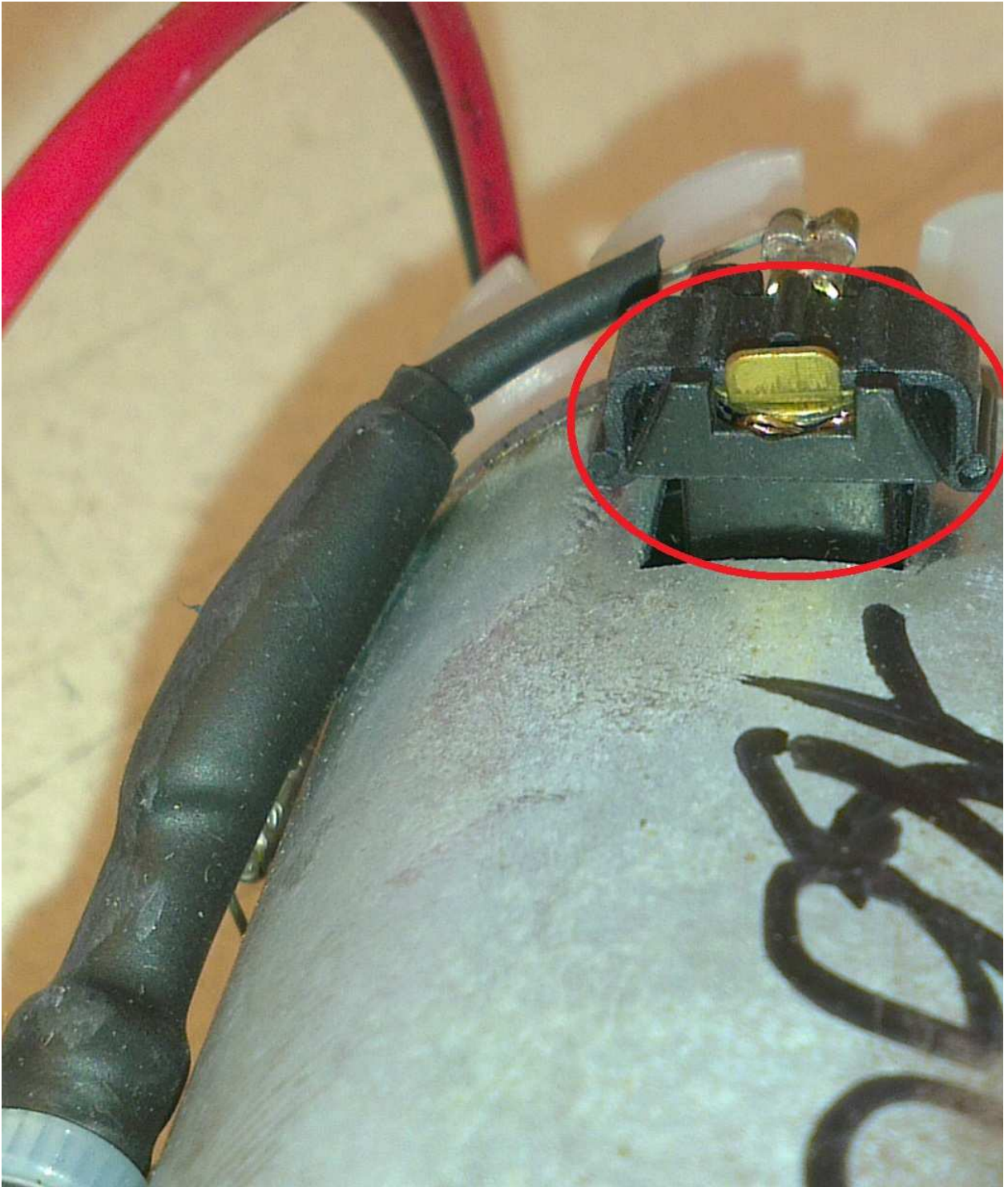
## Cure

### INFO:

Symptoms are: No function, intermittent function (stuttering), no function under load. During analysis it was found that the carbon brushes in the grinder motor can get stuck, whereby the connecting the brush to the contact plate gets pinched during assembly in the brushholder. over time the brush wears to the point where the pinched lead prevents the spring to press the

### CURE:

Release the clamps holding the carbon brushes in place. reposition them, so that the wire does not get pinched anymore. This should restore full function.



REMARKS:  
- 11-08-2015: Initial version.