

### Service information

Reference no.: SDA\_113412

# **Symptom**

Mandatory Action: Insert a seal between the lids in all repairs for Minuto family machines.

## Cure

Cure:
In all Minuto machines a seal has been inserted between the lids to avoid that water can invade the coffee container, from:
S.N. TW901620280433 only for Philips 3000V2;
S.N. TW901621296282 for all Minuto machines except Philips 3000V2.

Actions: For following S.N.:
Up to S.N. TW901620280432 only for Philips 3000V2;
up to S.N. TW901621296281 for all Minuto machines except Philips 3000V2.
Insert mandatorily the seal, code 421944067611 "BLK SEAL CONT.LIDS SMRG", between the lids as shown below:

### Image1







Note: for Minuto machines, that mount the coffee lid with seal (see image 4), do not insert a seal between the upper lids.



### ADDITIONAL INFORMATION:

**SERIAL NUMBER** (First serial where solution has been implemented in production): From S.N. TW901620280433 only for Philips 3000V2; From S.N. TW901621296282 for all Minuto machines except Philips 3000V2.

 $\textbf{IPM NUMBER} \ (\textbf{Philips Integrate Problem Management documentation reference number):} \\ 107740 \ (\textbf{Minuto})$ 

# INFORMATION FOR CONSUMER: None

HISTORY:
14/06/2016 - fourth release - Added "note" and Image4
10/06/2016 - Third release - Change the question and deleted the content
25/05/2016 - Second release: Change action
23/05/2016 - First Release