



Service information

Reference no.: SDA_84871

Symptom

Unit is pouring water or Lots of water instead of steam

Cure

Product affected: System irons with in-built Pump
GC9140, GC9020, GC9040
GC8510, GC8520, GC8560, GC8420, GC8460
GC8320, GC8325, GC8210, GC8215, GC8220, GC8260, GC8261, GC8280
GC7420, GC7430, GC7440, GC7320, GC7330, GC7340, GC7220, GC7230, GC7240

Symptom or typical complaints:

Unit is pouring water or Lots of water instead of steam or Leaking brownish water

How to check for De-air valve suck-in: Check amount of water inside boiler after unit cooled down:
For small boiler (GC84xx, GC85xx), problem if water remaining in boiler exceed 300ml

For big boilers (GC82xx, GC83xx, GC72xx, GC73xx, GC74xx, GC90xx,GC91xx), problem if water remaining exceed 600ml

Cure:Replace de-air valve with 4239 026 42081

Identification of New De-air valves: The serial number for the new valves start from 1xxxxxxx.
The existing de-air will be from 0xxxxxxx



Replacement must be done with proper tooling and process

Tools:
Knipex crimping tool (Item No.: 14100082)



Inox clamp (4239 010 10260)