



Service information

Reference no.: SDA_85661

Symptom

existence of interface HR208x/00 and HR209x/00 for all 3 IEC versions

Cure

INFO: in the past, only the interfaces for the IEC4.0A and IEC 5.0 version were available.

CURE: IEC4.0B version is added to all service manuals
please use the documented Interfaces like below dates:

HR208x/00:

Interface IEC 4.0A - 9965 000 28679 => use till Production week 0813.

Interface IEC4.0B - 4203 035 93981 => use between production week 0814 till 0906.

interface IEC5.0 - 4203 035 87170 => use from Production week 0907 onwards.

HR209x/00, RI209x/00:

Interface IEC4.0A - 9965 000 28692 => use till Production week 0813.

Interface IEC4.0B - 4203 035 94001 => use between production week 0814 till 0906.

interface IEC5.0 - 4203 035 88890 => use from Production week 0907 onwards.

for more informations see also the pictures on page 4 in attached service manuals HR2080/00, 2084/00, HR2090, 2094/00, RI2094/00.

HISTORY: SDA_79154 - one technical change (step) at Interface HR2084/00, HR2094/00, RI2094/00 not documented.