



## Service information

Reference no.: SDA\_86244

## Symptom

When replace the board that comes with the kit and you force the "Calc-clean", the board draws too much water and eventually leak's out

## Cure

Applicable for GC9020, GC9040 and GC9140

**Symptom:** Part: Kit / Pump / Board | 423902259620

When replace the board that comes with the kit and you force the "Calc-clean", the board draws too much water and eventually leak's out, because the deposit can not take much water, it seems that the water level is not correctly programmed

**Validation:** During Calc clean mode, water pumping cycle should not be more than 60 sec.  
If pumping cycle exceed 60 sec, chance of over filling will occur

**Cause:** PCB is default at 100 sec pumping cycle.  
In Manufacturing, PCB are burn-in with correct pumping cycle when matched to pump.  
Reason for long pumping cycle, is PCB is not burn-in with correct pump parameter.

**Cure:** Re-use existing PCBA or use new Pump kit  
After replacement, confirm pump cycle during "calc clean function" is less than 60 sec