



**Service information**

**Reference no.: SDA\_86656**

**Symptom**

Water leaks from boiler or water from under system body

**Cure**

Applicable for: GC64xx (produced from Wk1040 till Wk1108)  
GC65xx, GC74xx, GC83xx, GC85xx, GC9140 or ferritic type boilers  
To differentiate Ferritic type boiler (has shiny appearance) and magnet can attached on it

Symptom: Water or Steam leaking from Boiler connection area.  
Issue due to insufficient welding coverage affecting certain percentage of batches



Cure: Replace Boiler  
After replacement, Check to ensure no leakage of steam by placing a mirror next to collar (e.g. to see any condensation formed on mirror)

100% leakage test on all connections started in factory since Wk1108.