

**Service information**

**Reference no.: SDA\_91851**

**Symptom**

warping issue grill plates

**Cure**

The first produced grill plates of the HD632x/xx series seemed to have a warping issue.

In week 5111 the thickness of the plate was increased by 0.2mm which prevents the warping issue to a minimum. You can recognize the new plate by the two dots on the rib side on the top spout (see picture below). The old plate has no dots.

