



Service information

Reference no.: SDA_93063

Symptom

Water leaks at bottom of steam generator (GC92xx)

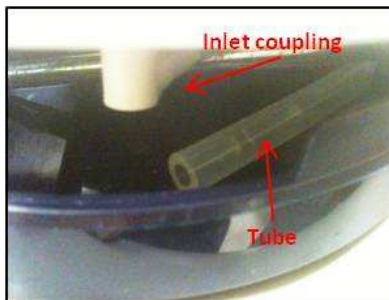
Cure

Issue or Symptom: Water leaks at the bottom of the generator



Product affected: GC92xx (production week from wk1137 to wk1147)

Root cause of failure: Tube connecting the pump and inlet coupling likely dislodge during transportation. Cause of dislodge due to tube not fully inserted (assembly fault in production)



Symptom cure:

Reinsert back tube into coupling with following steps.

1. Hold the tube from the steam generator.
Check the tube is not tension or stuck.



2. Insert the tube into the inlet coupling.



3. Ensure the tube is full insert to the end of the coupling.
4. Re-assemble the inlet coupling into the steam generator.

