Reference no.: SDA\_94170



## Service information

# **Symptom**

 $\label{thm:manuscond} \mbox{Mandatory check: Check for proper assembly of the coffee dispenser in all repairs for Exprelia line.}$ 

# Cure

**Symptom:** While brewing a coffee product, it is possible that some product flow come out even from the center-front side of the dispenser.

## Actions:

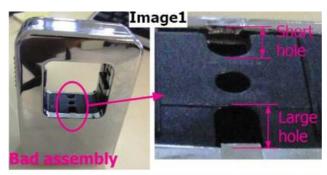
- Example for bad assembly shown in image 1 good assembly shown in image 2.

  If the dispenser is bad assembled, proceed as follows:

   Disassembly the dispenser: lowering the movable part, unscrewing the screws and press the parts which are highlighted in Disassembly the dispenser: lowering the movable part, disasterning as 3.
   Rotate the inner body coffee dispenser as highlighted in image 4 - Re-insert the black movable part (Image 5) - Re-assemble the chromed cover of the dispenser

All the stock (including cannibalized stock) must be controlled. §

Image1 and 2



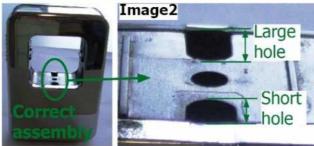
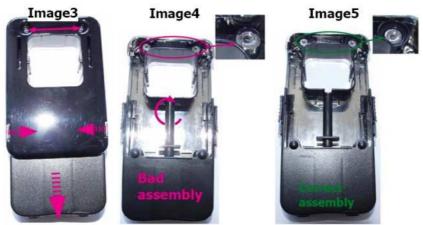


Image 3-4 and 5



ADDITIONAL INFORMATION: SERIAL NUMBER (First serial where solution has been implemented in production):

IPM NUMBER (Philips Integrate Problem Management documentation reference number):  $80249\,$ 

# INFORMATION FOR CONSUMER: None

**HISTORY:** 06/07/2016 – Second Release: Modified the CURE and Actions. 26/07/2012 - First Release