

Service information

Symptom

GC240 Ironing board - Shoulder wing loose

Cure

 $\textbf{Symptom:} \ \ \textbf{Shoulder wing not able to lock tightly.}$



Product affected: GC240 (All date code before wk1238)

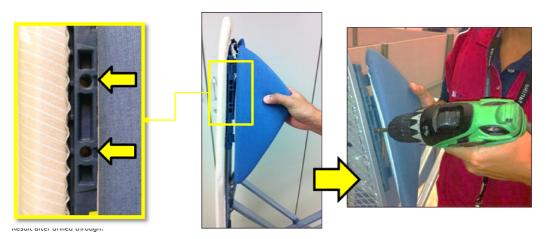
Root cause of failure:
The wing engagement becomes loose due to plastic part warpage.

- Tools required:
 Hand drilling machine
 Dia. 6mm drill bit





Open the wing and hold the wing with one hand. Use the hand drilling machine to drill through the x2 holes.



Front view





Rear view





Before

After

- Remarks:
 Both shoulder wings (total 4 holes per ironing board) are to be drilled through.
 Product corrective action: All GC240 products with date code >= wk1238 will have the improved shoulder wing lock installed during production.