



Service information

Symptom

Service part – GC48xx Filling door Assy, Inlay Assy, Water tank Assy design change

Cure

Symptom

Background : Design change for GC48xx without CTN model number upgrade.
Purpose : Service center to carry out servicing according to following scenario.

Scenario #1 : Received OLD design GC48xx; OLD service parts NOT available for repair.

Scenario #2 : Received OLD design GC48xx; OLD service parts available for repair.

Scenario #3 : Received NEW design GC48xx.

How to identify OLD and NEW GC48xx

OLD GC48xx design

Filling door Assy
(Front opening)



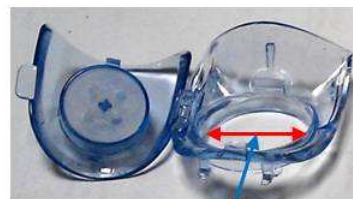
D = 21.9mm

Water tank Assy (printed
with 170g SOS)



NEW GC48xx design

Filling door Assy
(Side opening)



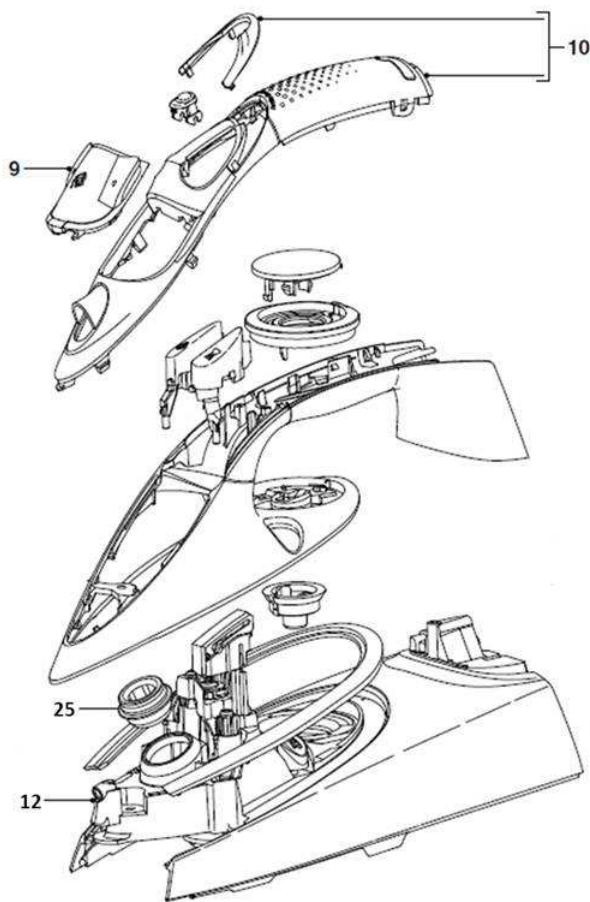
D = 27.2mm

Water tank Assy (printed
with 200g SOS)



Symptom Cure

Scenario #1 : Received OLD design GC48xx; OLD service parts NOT available for repair.



Example:

Service center require to replace
 “Filling door assy (4239 021 345

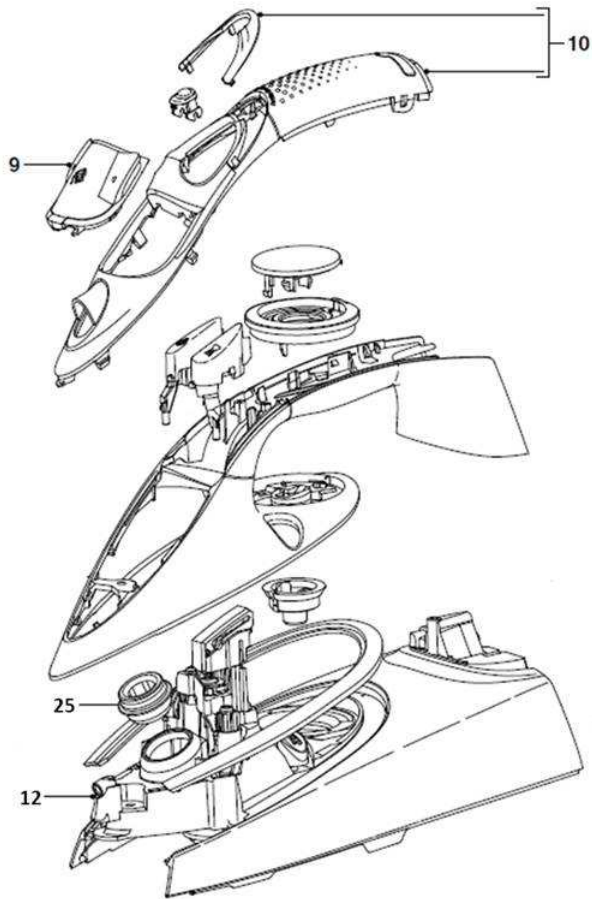
Symptom cure:

Model	Pos#	Description	OLD service
GC4845	9	Filling door assy	4239 021 34
GC4845	10	Inlay assy	4239 021 59
GC4845	12	Water tank assy	4239 021 59 (with tank seal r
GC4845	25	Tank seal molded	

Service center to replace service
 25 with following;

- Filling door assy (4239 021 6
- Inlay assy (4239 021 59641)
- Water tank assy (4239 021 5
- Tank seal molded (4239 026

Scenario #2 : Received OLD design GC48xx; OLD service parts available for repair.



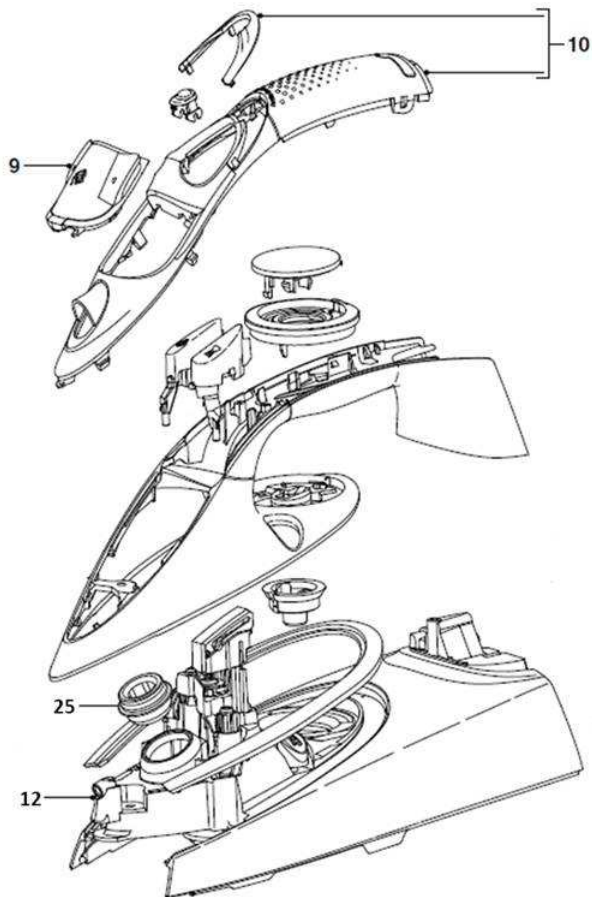
Example:

Service center require to replace door assy (4239 021 34593)".

Symptom cure:

Service center to replace service
- Filling door assy (4239 021 3

Scenario #3 : Received NEW design GC48xx.



Example:

Service center require to replace door assy (4239 021 68901)".

Symptom cure:

Service center to replace service
- Filling door assy (4239 021 6

12NC of OLD and NEW service parts

Model	Pos #	Description	OLD service part	NEW Service part	Model	Pos #	Description	OLD service part	NEW Service part
GC4845	9	Filling door assy	4239 021 34593	4239 021 68901	GC4865	9	Filling door assy	4239 021 59091	4239 021 70541
	10	Inlay asy	4239 021 59641	4239 021 59642		10	Inlay asy	4239 021 59661	4239 021 59662
	12	Water tank assy	4239 021 59886 (with tank seal)	4239 021 59887 (without tank seal)		12	Water tank assy	4239 021 59904 (with tank seal)	4239 021 59905 (without tank seal)
	25	Tank seal		4239 026 48541		25	Tank seal		4239 026 48541
GC4846	9	Filling door assy	4239 021 34593	4239 021 68901	GC4870	9	Filling door assy	4239 021 59101	4239 021 70551
	10	Inlay asy	4239 021 59641	4239 021 59642		10	Inlay asy	4239 021 59042	4239 021 59043
	12	Water tank assy	4239 021 65091 (with tank seal)	4239 021 65092 (without tank seal)		12	Water tank assy	4239 021 58844 (with tank seal)	4239 021 58845 (without tank seal)
	25	Tank seal		4239 026 48541		25	Tank seal		4239 026 48541
GC4850	9	Filling door assy	4239 021 34593	4239 021 68901	GC4875	9	Filling door assy	4239 021 59101	4239 021 70551
	10	Inlay asy	4239 021 59641	4239 021 71711		10	Inlay asy	4239 021 59042	4239 021 59043
	12	Water tank assy	4239 021 59506 (with tank seal)	4239 021 59507 (without tank seal)		12	Water tank assy	4239 021 59914 (with tank seal)	4239 021 59915 (without tank seal)
	25	Tank seal		4239 026 48541		25	Tank seal		4239 026 48541
GC4851	9	Filling door assy	4239 021 59681	4239 021 70531	GC4890	9	Filling door assy	4239 021 53801	4239 021 68911
	10	Inlay asy	4239 021 59651	4239 021 59652		10	Inlay asy	4239 021 53812	4239 021 69061
	12	Water tank assy	4239 021 59514 (with tank seal)	4239 021 59515 (without tank seal)		12	Water tank assy	4239 021 65352 (with tank seal)	4239 021 65353 (without tank seal)
	25	Tank seal		4239 026 48541		25	Tank seal		4239 026 48541
GC4855	9	Filling door assy	4239 021 34593	4239 021 68901	GC4891	9	Filling door assy	4239 021 53801	4239 021 68911
	10	Inlay asy	4239 021 59641	4239 021 71711		10	Inlay asy	4239 021 53812	4239 021 69061
	12	Water tank assy	4239 021 59896 (with tank seal)	4239 021 59897 (without tank seal)		12	Water tank assy	4239 021 65352 (with tank seal)	4239 021 65353 (without tank seal)
	25	Tank seal		4239 026 48541		25	Tank seal		4239 026 48541
GC4860	9	Filling door assy	4239 021 59091	4239 021 70541					
	10	Inlay asy	4239 021 59661	4239 021 59662					
	12	Water tank assy	4239 021 59524 (with tank seal)	4239 021 59525 (without tank seal)					
	25	Tank seal		4239 026 48541					

Change history

Updated 28/June/2013:

- 1) Include Service part "Tank seal molded" (4239 026 48541).
- 2) Updated "12NC of OLD and NEW service parts" table.