



Service information

Reference no.: SDA_9632

Symptom

GC86xx Water leakage from stand

Cure

Symptom:

- Water leaks from the bottom of the steam generator.
- Water leaks at the side of the water tank.



Possible root causes or failures: Potentially due to drop at fancy box level.



Inlet tube torn



Water tank crack



De-Air valve broken



Pump inlet coupling broken

Symptom cure: - Replace water tank assembly (refer to service code for specific type number) for water tank crack failure.

- Replace Power board PCB-Pump service kit (Service code:4239 022 67101) for Inlet tube torn, De-Air valve broken and pump inlet coupling broken.

Remarks Product corrective action: All GC86xx products with date code > wk1250 will have additional packaging material installed during production. This improvement will improve the fancy box protection against drop related damages.