Boiler steam iron Provapor Azur

GC6065





Philips Domestic Appliances and Personal Care



PRODUCT INFORMATION

Features

Iron

- Careeza soleplate
- Max steam output 70 grams/min
- Cord length 1.9 m

Boiler

- Inox boiler
- Capacity 1 litre
- Stainless steel tray assy
- Ergonomic backrest
- Vario steam
- Steam ready light indicator

Safety Information

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

Voltage	: 220 - 240 V
Frequency	: 50 - 60 Hz
Power consumption	a : Iron : 800 W Boiler : 1200 W Pressure : 3.0 bar
Dimension (F-box)	: 41 x 38 x 20 cm
Weight	: 3850 grams
Water advice	: Suitable for tap water use. However if the tap water in your area is very hard, we advise you to mix it with a equal portion of distilled water or to use distilled water only.

Soleplate

Careeza is a multi layer chemical substance that gives an excellent gliding over various fabrics and better care for the garments.

Vario steam

The vario steam function allows user to have control over the steam rate and this prevent over moisturising the cloth.

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Subject to modification



DISASSEMBLY ADVICE - IRON

REPLACE DIAL I

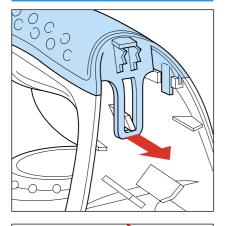
REPLACE BACKPLATE 2

disassemble DIAL 1 remove screw A remove connection remove hose

REPLACE INLAY 3

IRON LAMP 4

MICRO SWITCH 5





REPLACE IRON HANDLE 6

disassemble	DIAL 1
remove	screw A
remove	connection
remove	hose
disassemble	BACKPLATE 2
disassemble	INLAY 3
	IRON LAMP 4
	MICRO SWITCH 5
remove	screw B (3x)

REPLACE INTERMEDIATE CABLE 7

SWIVEL 8

THERMOSTAT BUSH 9

disassemble	DIAL 1
remove	screw A
remove	connection
remove	hose
disassemble	BACKPLATE 2
disassemble	INLAY 3
	IRON LAMP 4
	MICRO SWITCH 5
remove	screw B (3x)
disassemble	IRON HANDLE 6

REPLACE IRON SKIRT 10

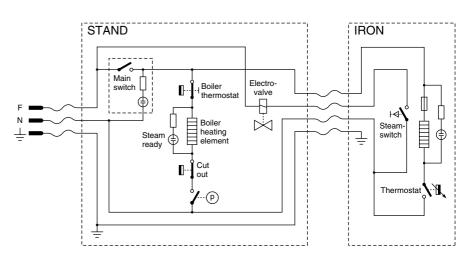
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SOLEPLATE UNIT II

disassemble	DIAL 1
remove	screw A
remove	connection
remove	hose
disassemble	BACKPLATE 2
disassemble	INLAY 3
	IRON LAMP 4
	MICRO SWITCH 5
remove	screw B (3x)
disassemble	IRON HANDLE 6
disassemble	INTERMEDIATE
	CABLE 7
	SWIVEL 8
	THERMOSTAT
	BUSH 9
remove	screw C (3x)

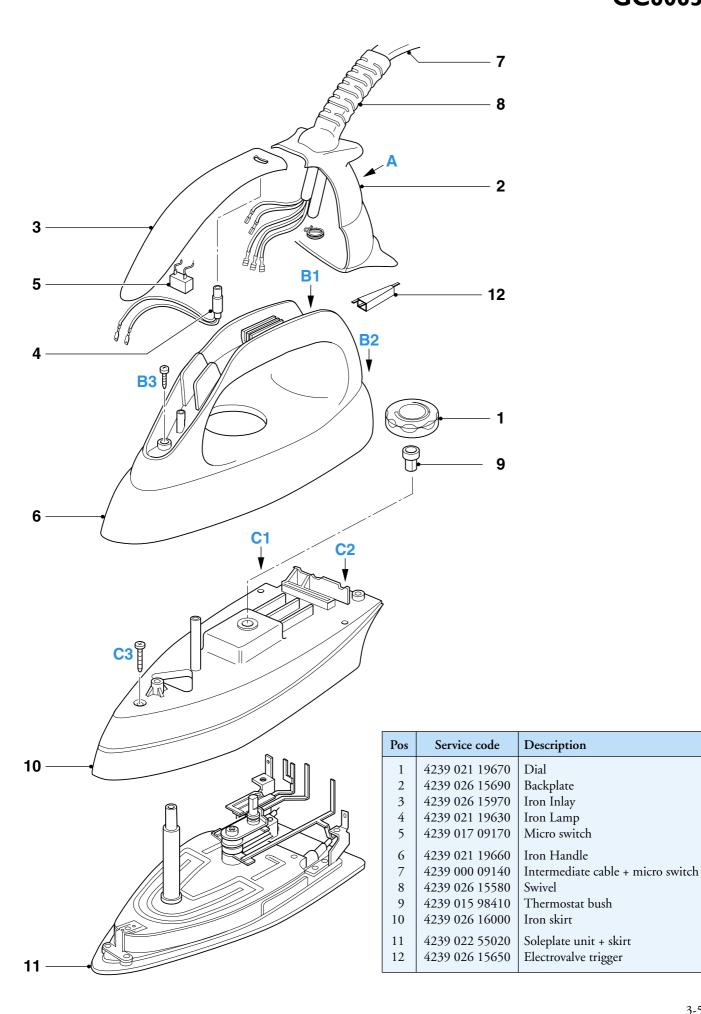
REPAIR INSTRUCTIONS - IRON

- For disassembly, you will need a Torx screwdriver: 362 TR T20 x 100



2-5

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DISASSEMBLY & REASSEMBLY ADVICE - STAND

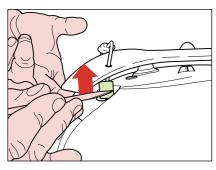
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Press tray anchorage rubber 23 through the tray

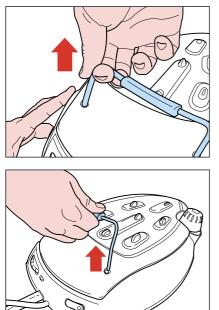
BACK REST ASSY 34

HOSE CLAMP 35



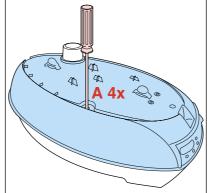
With tray lifted, use a screw driver to upwardly unplug hose clamps at the foot of back rest.

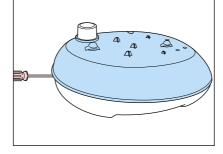
Note: Hose clamps **MUST BE** unplugged before back rest can be removed.



When both hose clamps are unplugged, remove back rest by pulling one leg first, then the other leg.

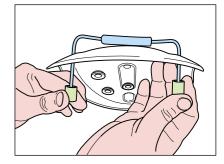
SUPERIOR STAND PRINTED 32 Remove screws A (4x)



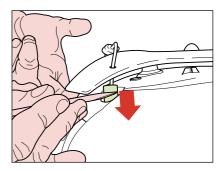


Remove the SUPERIOR STAND and you will see the respective parts of the Boiler.

REASSEMBLY COMPLETE TRAY 22



Insert back rest through the complete tray, hose clamps added to the legs of the back rest as shown above.



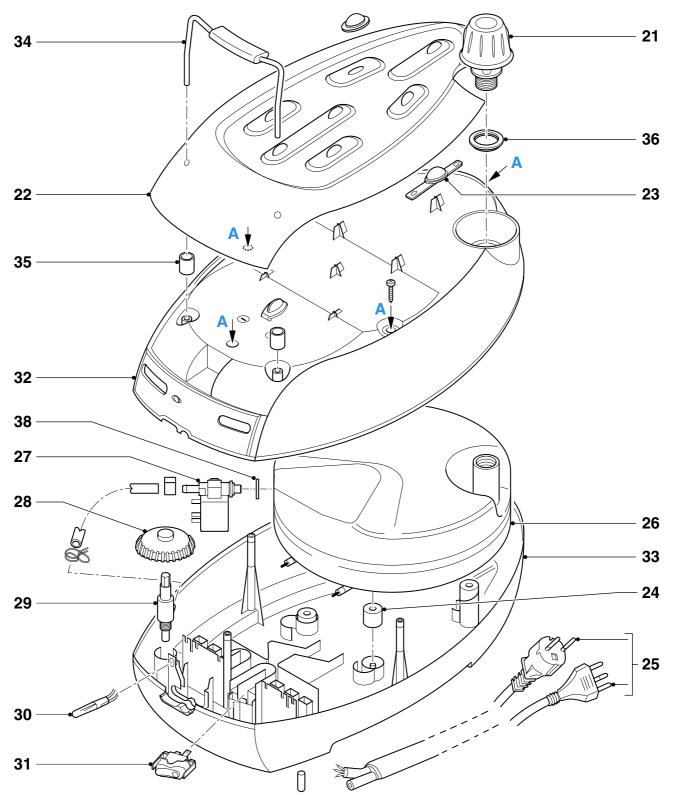
REMEMBER to plug in the hose clamps after inserting back rest to the superior stand.

Note: The hose clamps lock the back rest into position.

REPAIR INSTRUCTIONS - STAND

- For disassembly, you will need a Torx screwdriver 362 TR T20 x 100
- Be careful of the sharp edges of the stainless steel tray assy. a **thick glove** when removing the tray assy.
- To avoid damage to the sealings and components of the boiler, NEVER clean the boiler with vinegar, descaling agent or other chemicals.
- Apply loctite to the screws on the boiler heating element upon any unscrewing/ screwing operation.
- The boiler is required to be rinsed after every 10 times usage.
- ALWAYS replaced boiler assy (Pos 26) when
 - mechanical safety valve at the cap has been activated
 - thermal fuse/thermostat at boiler bottom is open

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Pos	Service code	Description
21	4239 021 20000	Safety cap assy
22	4239 021 19590	Complete tray
23	4239 015 55310	Tray rubber foot
24	4239 015 55280	Boiler rubber foot
25	4239 000 09150	Intermediate supply cable (Europe)
	4239 000 09260	Intermediate supply cable (Italy)
26	4239 021 20040	Boiler assy welded
27	4239 010 08870	Electrovalve
28	4239 026 15610	Steam Dial

Pos	Service code	Description
29	4239 021 19610	Steam regulator
30	4239 017 08960	Lamp
31	4239 017 08810	Main switch
32	4239 021 20070	Superior stand
33	4239 026 15960	Inferior stand
34	4239 021 19650	Back rest assy
35	4239 026 00230	Hose clamp
36	4239 015 55300	Filling hole gasket
38	4239 017 09151	Teflon ring