Service Service Service GC7640



Philips Consumer Lifestyle

# ServiceManual

#### PRODUCT INFORMATION

Fast & powerful crease removal

- Soleplate: T-ionicGlide
- OptimalTempTechnology
- · Steam output
- · Vertical steam
- Steam pressure: Up to 5 bar
- Steam tip
- Power: 2400W
- Steam boost: 240 g
- Continuous steam output: 120 g/min

## Easy to use

- Water tank capacity: 1500 ml
- Filling and emptying water: Extra large filling hole
- · Refill any time
- Heat-up time: 2 min
- Hose storage: Hose storage compartment
- · Storage solution: Carry lock
- Cord storage: Cord clip
- Hose length: 1.6 m
- Safe for all fabrics: Even for delicates like silks
- Power cord length: 1.8 m

#### Sustainability

• ECO setting: 30% energy reduction

#### Calc management

• Calc clean solution: Demineralized water

#### Safety Information

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements and legal regulations as officially laid down at this moment.

#### **TECHNICAL INFORMATION**

Voltage : 220 - 240 V Frequency : 50 - 60 Hz Power : 2800 W

Dimension (F-box) : 400 (L) x 230 (W) x 280 (H) mm

Weight of iron : 1.20 kg

#### Demineralized water only

PerfectCare Pure is designed to be used only with demineralized or distilled water. Demineralized or distilled water prevent your appliance form scale damage, your appliance will deliver powerful and clean steam for very long. Tap water filtered by the Philips IronCare filtering jug works perfectly well. The product should not be used with tap water, perfumed water nor Brita filtered water.

### Compact and light

The compact design makes your appliance easy to storage. Space will never be an issue again! As it is very light, your appliance is easy to carry. Its light weight iron will make your ironing much more comfortable.

# OptimalTempTechnology

OptimalTempTechnology from the PerfectCare steam generator always delivers one perfect setting for all your clothes thanks to:

- Advanced Smart Control Processor
- Centrifugal steam chamber.

#### Tested and approved by experts

Tested and approved by independent textile experts institutes.

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Subject to modification



DISASSEMBLY ADVICE - IRON GC7640

Remove

Remove

Remove

Remove

Remove

Remove

Remove

INLAY 10
IRON PCBA 6
TRIGGER 9
CHASSIS 8
HOUSING & LIGHT RING ASSY 4
DOSING HEAD 2

Remove Screw A1 Remove **INLAY 10** Screw B1 Remove Remove **IRON PCBA 6** Remove TRIGGER 9 Remove Screws C1, C2 Remove CHASSIS 8 Screws D1, D2, D3 Remove Remove **HOUSING & LIGHT RING ASSY 4** 

Remove DOSING HEAD 2

#### **HOSE CORD MTD ASSY 7 COVER 3 SOLEPLATE ASSY 1** Screw A1 Remove Remove **INLAY 10** Remove Screw B1 **IRON PCBA 6** Remove TRIGGER 9 Remove Remove Screws C1, C2 Remove **CHASSIS 8** Remove Screws D1, D2, D3 Remove **HOUSING & LIGHT RING ASSY 4** Remove DOSING HEAD 2

LED ASSY 5

HOSE CORD MTD ASSY 7

Screws F1, F2, G1

Screws H1, H2

**SOLEPLATE ASSY 1** 

Screw E1

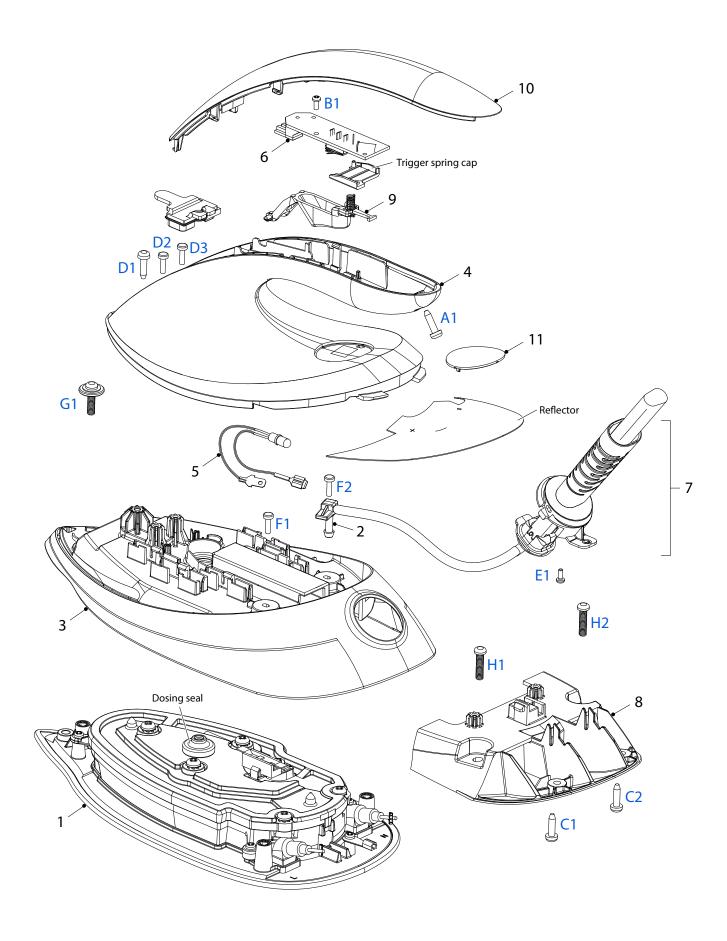
COVER 3

LED ASSY 5

#### PARTS LIST - IRON

Pos	Service code	Description
1	4239 021 77141	Soleplate MTD assy
2	4239 026 53722	Dosing head
3	4239 026 60991	Cover
4	4239 021 86751	Housing & Light ring assy
5	4239 021 78811	LED assy
6	4239 021 77593	Iron PCBA
7	4239 021 86773	Hose cord MTD assy
8	4239 026 61191	Chassis
9	4239 026 61011	Trigger
10	4239 026 61021	Inlay
11	4239 021 86781	Deco Plate Assy

EXPLODED VIEW - IRON GC7640



DISASSEMBLY ADVICE - STAND GC7640

Remove

Remove

Remove

Remove

TRAY CAP 22
TRAY RUBBER FRONT 21
TRAY RUBBER 20
TRAY 19
CARTRIDGE LID 31
STAND BOTTOM 12
STAND BOTTOM CAP 13
WATER TANK ASSY 23
FRONT LOCK 32

	THORT EOCK 32
Remove	TRAY CAP 22
Remove	Screws A1, A2
Remove	TRAY RUBBER FRONT 21
Remove	TRAY RUBBER 20
Remove	Screws B1, B2, B3, B4
Remove	TRAY 19
Remove	CARTRIDGE LID 31
Remove	Screws C1, C2, C3, C4, C5, C6
Remove	STAND BOTTOM 12
Remove	Screw D1
Remove	STAND BOTTOM CAP 13
Remove	WATER TANK ASSY 23
Remove	Screws H1, H2
Remove	FRONT LOCK 32

	FILLING DOOR 24			
POWER BOARD PCBA 27				
	PUMP ASSY 16			
	POWER BUTTON 26			
	POWER CORD 25			
Remove	TRAY CAP 22			
Remove	Screws A1, A2			
Remove	TRAY RUBBER FRONT 21			
Remove	TRAY RUBBER 20			
Remove	Screws B1, B2, B3, B4			
Remove	TRAY 19			
Remove	Screws C1, C2, C3, C4, C5, C6			
Remove	Remove STAND BOTTOM 12			
Remove	Remove Screw D1			
Remove STAND BOTTOM CAP 13				
Remove	WATER TANK ASSY 23			
Remove	Remove FILLING DOOR 24			
Remove	Screws E1,E2			
Remove	POWER BOARD PCBA 27			
Remove	PUMP ASSY 16			

Screw F1

POWER BUTTON 26

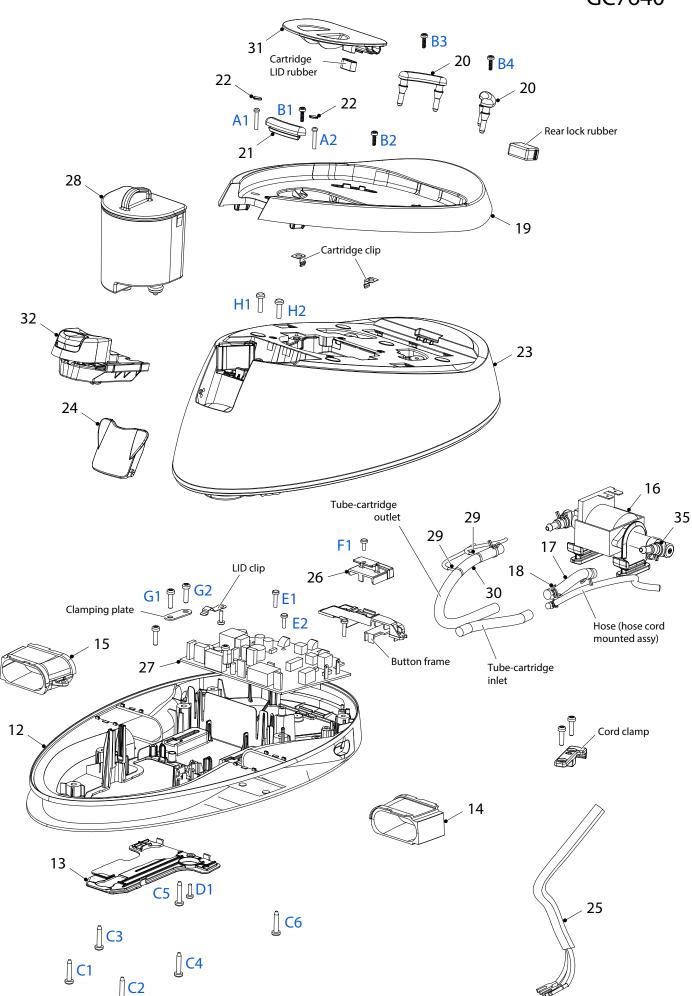
Screws G1, G2 POWER CORD 25

# PARTS LIST - STAND

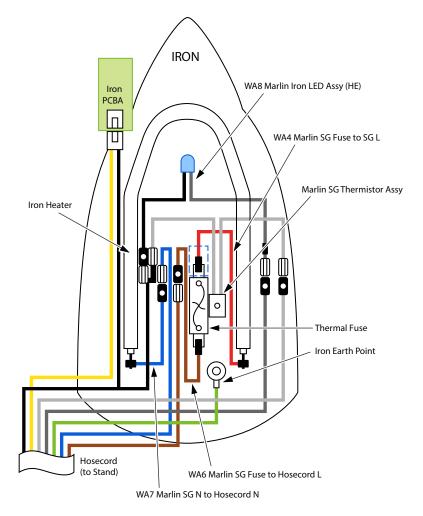
Pos	Service code	Description
12	4239 026 61041	Stand bottom
13	4239 026 61051	Stand bottom cap
14		Belt loop left
15	4239 026 61061	Belt loop right
16	4239 021 81341	Pump assy
17	4239 015 60543	Tube-Pump outlet
18	4239 010 13341	Hose clip
19	4239 021 86801	Tray - No lock
20	4239 015 60431	Tray rubber
21	4239 015 60442	Tray rubber front

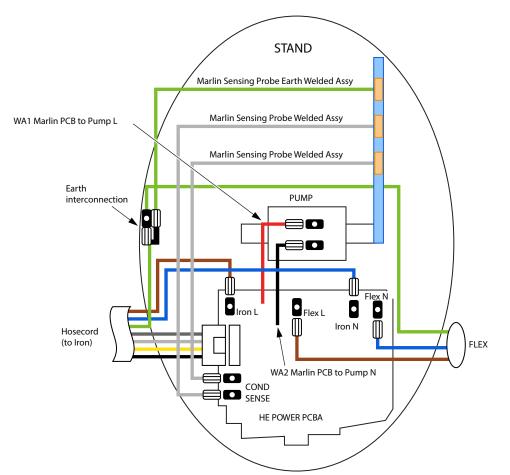
Pos	Service code	Description
22	4239 026 61081	Tray cap
23	4239 021 86813	Water tank assy
24	4239 026 61121	Filling door
25	2422 070 98399	Power cord
26		Power button
27	4239 021 77578	Power board PCBA
27b	4239 021 89581	Powe board HE PCBA
28	4239 021 78465	Cartridge welded assy
29	4239 021 77724	Sensing probe
30	4239 015 60412	Tube-Probe interconnect
31	4239 026 61091	Cartridge lid
32	4239 026 61131	Front lock
35	4239 010 13294	Flow restrictor

EXPLODED VIEW - STAND GC7640



WIRING DIAGRAM GC7640





REPAIR INSTRUCTIONS GC7640

- Due to the high wattage of the iron, only the specified cord set must be used.
- Should damage be observed on the POWERCORD 25 , it must be replaced. Continued usage is not allowed.
- If STAND BOTTOM 12 is provided without type plate information eg. Type number, voltage etc. When replacing the cover, engrave the type number & voltage on the type plate with a sharp object.
- After the product has been repaired, it should function properly and has to meet the safety requirements & legal regulation as laid down & officially established at this moment.
- The following tests are common checks that are conducted on a repaired product before it is returned to the consumer.

#### 1. Soleplate temperature

Check that soleplate temperature is within IEC requirement.

Soleplate temperature (Deg C)		Materials, for example	Test-
Minimum	Maximum	Materials, for example	point
120	143	All fabric types	

#### 2. Leakage current

Check that leakage current is within IEC requirement.

Measure leakage current between LIVE/NEUTRAL & EARTH.

IEC requirement is that at 230V supply, the EARTH leakage current must be less than 0.75 mA.

#### 3. Water leakage / Functionality

Check that there is no water leakage from any part of the product during operation.

Check that the functionality of the product (product dependent) eg. Steaming, steam trigger, variable steam, SOS, PCBA etc is working properly.

#### Loose part

Check that there are no loose parts eg. Extra screws in the product that can cause short-circuit or product malfunctions.

#### 5. Fuse open circuit

When replacing fuse, to also service the water tubes which is probably choked with calc.

# 6. PCBAs ESD control

All failed PCBAs including to be packed with ESD bags for shipment.

# 7. Screws

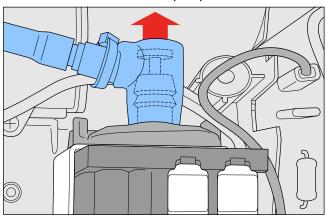
Screws should be the defined screws in terms of length and material used.

REPAIR INSTRUCTIONS GC7640

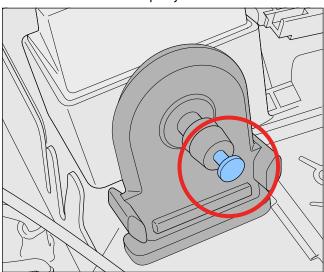
# 8. Pump - Cleaning restrictor

Service center to perform pump restrictor cleaning via following step if observe pump not pumping water:

1. De-assemble water tube of pump.



2. Clean restrictor via sharp object.



3. Re-assemble stand

# 9. Cartridge compartment - Cleaning

Service center to perform cleaning of Cartridge compartment via following step:

- 1. Open Cartridge lid of stand.
- 2. Clean out any residue located on the mesh.

