GC8636





Philips Consumer Lifestyle

ServiceManual

PRODUCT INFORMATION

Fast & powerful crease removal

- · Soleplate: SteamGlide
- OptimalTemp
- · Continuous steam output
- Continuous steam output: 120 g/min
- Steam boost: 220 g
- · Vertical steam
- Steam pressure: Up to 5 bar
- Steam tip
- Power: 2400W

Easy to use

- · Water tank capacity: 2200 ml
- · Filling and emptying water: Extra large filling hole
- · Refill any time
- · Heat-up time: 2 min
- · Safety auto off
- Storage solution: Carry lock
- Hose storage: Hose storage compartment
- Power cord length: 1.8 m
- · Hose length: 1.6 m
- · Safe for all fabrics: Even for delicates like silks
- Low water alarm

Calc management

- Suitable for tap water
- · Calc clean solution: Easy De-calc
- · Calc clean reminder

Safety Information

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements and legal regulations as officially laid down at this moment.

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Subject to modification



TECHNICAL INFORMATION GC8636

Voltage : 220 - 240 V Frequency : 50 - 60 Hz Power : 2400 W

Dimension (F-box) : 362 (D) x 270 (W) x 263 (H) mm

Weight of iron : 1 kg Weight of iron + base : 4.5 kg

Water advice

Suitable for tap water use. Advice to mix with equal portion of distilled water or use only distilled water if the tap water is very hard.

Soleplate: Steam Glide

New SteamGlide soleplate is the best Philips soleplate. It has great scratch resistancy, glides excellent and is easy to clean.

OptimalTempTechnology

- Always deliver 1 perfect setting for all your clothes thanks to:
 - 1. Cylonic steam chamber
 - 2. Advance Smart control processor
- 100% easy to use, no adjustment required.
- 100% safe on all delicate fabrics.
- 100% fast on the toughest fabrics.

Tested and approved by experts

Tested and approved by independent textile experts institutes.

Steam pressure: Up to 5 bar

Double your ironing speed with pressurized steam.

2.2L fully visible water tank

Large water tank ensures long hours of ironing without refill of water tank.

Lock your iron securely

Lock your iron securely and carry your steam generator easily.

Easy De-Calc

Easy De-Calc, hassle free & effective scale removal to extend the life of your steam generator.

DISASSEMBLY ADVICE - IRON GC8636

LIGHT STRIP CAP ASSY 1

INLAY AND LIGHT STRIP ASSY 2

REFLECTOR MOLDED 3

LED MICROSWITCH HOLDER ASSY 4

TRIGGER SPRING 5

TRIGGER MOLDED 6

MICA PLATE 7

PLASTIC WASHER (1x) 8 (FRONT)

DECORATION CAP PRINTED 9

Remove Screw A
Disassemble LIGHT STRIP 1

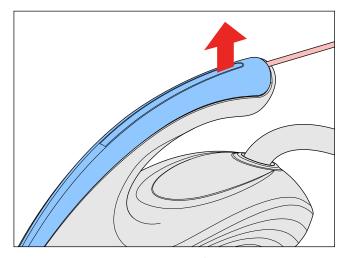


Fig 1. Using "-" screw driver to lift up the Inlay and release the catch at the end of the handle.

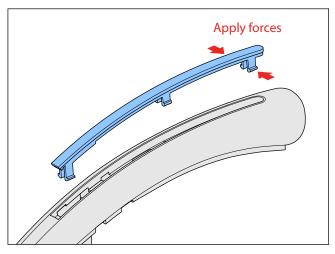


Fig 2. Position of the catch to be applied forces at the end of the handle.

Remove Screw B

Disassemble INLAY AND LIGHT STRIP ASSY 2

Disassemble REFLECTOR MOLDED 3

Remove Screw C

Disassemble LED MICROSWITCH HOLDER

ASSY 4

Disassemble TRIGGER SPRING 5
Disassemble TRIGGER MOLDED 6

Remove Screw D
Disassemble MICA PLATE 7

Disassemble PLASTIC WASHER (1x) 8

Remove Screw E1, E2
Remove Screw F

Disassemble DECORATION CAP PRINTED 9

RYTON RING 10

DEVIATOR HOUSING MOLDED 11

IRON THERMISTOR ASSY 12

PLSTIC WASHER (2x) 8 (REAR)

HOSE CORD MOUNTED ASSY 14

HOUSING PRINTED 15

SOLEPLATE MOUNTED ASSY 16

Remove Screw A
Disassemble LIGHT STRIP 1
Remove Screw B

Disassemble INLAY AND LIGHT STRIP ASSY 2

Disassemble REFLECTOR MOLDED 3

Remove Screw C
Remove Screw E1, E2
Remove Screw D
Disassemble MICA PLATE 7

Disassemble PLASTICWASHER (1x) 8

Disassemble RYTON RING 10
Remove Screw G1, G2, G3, G4

Disassemble DEVIATOR HOUSING MOLDED 11

Remove Screw H

Disassemble IRONTHERMISTOR ASSY 12

Remove Screw I1,I2

Disassemble PLASTIC WASHER (2x) 8

Disconnect Wires

Release Hose clip (2x)
Remove Screw J
Disconnect Wires

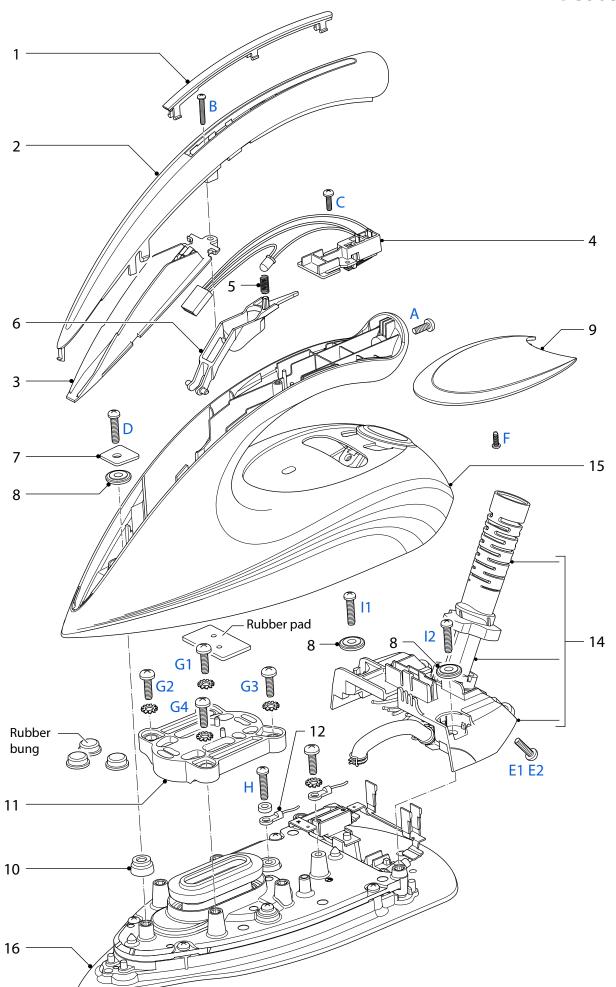
Disassemble HOSE CORD MOUNTED ASSY 14

Disassemble HOUSING PRINTED 15

Disassemble SOLEPLATE MOUNTED ASSY 16

Pos	Service code	Description
1	4239 026 53351	Light strip cap assy
2	4239 021 76361	Inlay and light strip assy
3	4239 026 49561	Reflector molded
4	4239 021 71942	LED microswitch holder assy
5	4239 014 54961	Trigger spring
6	4239 026 49753	Trigger molded
7	4239 010 12911	Mica plate
8	4239 026 49501	Plastic washer
9	4239 021 70741	Decoration cap printed
10	4239 015 70153	Ryton ring
11	4239 026 49491	Deviator housing molded
12	4239 021 69942	Iron thermistor assy
14	4239 021 70708	Hose cord mounted assy
15	4239 021 70693	Housing printed
16	4239 021 70653	Soleplate mounted assy

EXPLODED VIEW - IRON GC8636



DISASSEMBLY ADVICE - STAND GC8636

FILLING DOOR MOLDED 17

REAR LOCK RUBBER 18

TRAY RUBBER CAP 19

TRAY CAP MOLDED 20

TRAY PRINTED 21

FRONT LOCK ASSY 22

WATER TANK ASSY 23

Disassemble FILLING DOOR MOLDED 17
Disassemble REAR LOCK RUBBER 18
Remove TRAY RUBBER CAP 19 (4x)
Remove Screw K1, K2, K3, K4

Remove TRAY CAP MOLDED 20 (2x)

Remove Screw L1,L2
Disassemble TRAY PRINTED 21
Remove Screw M1,M2

Disassemble FRONT LOCK ASSY 22
Remove Screw N1, N2, N3, N4, N5
Disassemble WATERTANK ASSY 23

RINSE CAP ASSY 24

SAFETY CAP 25

INOX CLAMP 26

BRAIDED RUBBER HOSE BOILER 27

ELECTROVALVE 28

SPACER TOP 29

RINSE HOUSING CAP PRINTED 30

RINSE HOUSING MOLDED 31

O-RING 32

BOILER ASSY 33

BOILER SUPPORT BRACKET 34

SPACER BOTTOM 35

BOILER THERMISTOR ASSY 36

Disassemble RINSE CAP ASSY 24
Remove Screw N1,N2,N3,N4,N5
Disassemble WATERTANK ASSY 23
Remove SAFETY CAP 25

Release INOX CLAMP 26 (2x)

Disassemble BRAIDED RUBBER HOSE BOILER 27

Release Hose clip Disconnect Wires

Disassemble ELECTROVALVE 28 Remove Screw O1, O2

Remove Screw P

Remove SPACERTOP 29

Remove Screw Q

Disassemble RINSE HOUSING CAP PRINTED 30

Remove Screw R

Disassemble RINSE HOUSING MOLDED 31

Disassemble O-RING 32
Disassemble BOILER ASSY 33

Disassemble BOILER SUPPORT BRACKET 34

Remove SPACER BOTTOM 35

Disassemble BOILERTHERMISTOR ASSY 36

DISASSEMBLY ADVICE - STAND GC8636

POWER BUTTON PRINTED 37

BUTTON FRAME PRINTED 38

POWER BOARD PCB-PUMP SERVICE KIT 39

POWER CORD EU 40

STAND BOTTOM MOLDED 41

Remove Screw N1, N2, N3, N4, N5
Disassemble WATERTANK ASSY 23
Remove Screw S1, S2, S3

Disassemble POWER BUTTON PRINTED 37
Disassemble BUTTON FRAME PRINTED 38

Remove ScrewT

Release INOX CLAMP 26 (2x)

Disassemble BRAIDED RUBBER HOSE BOILER 27

Disconnect Wires

Disassemble POWER BOARD PCB-PUMP

SERVICE KIT 39

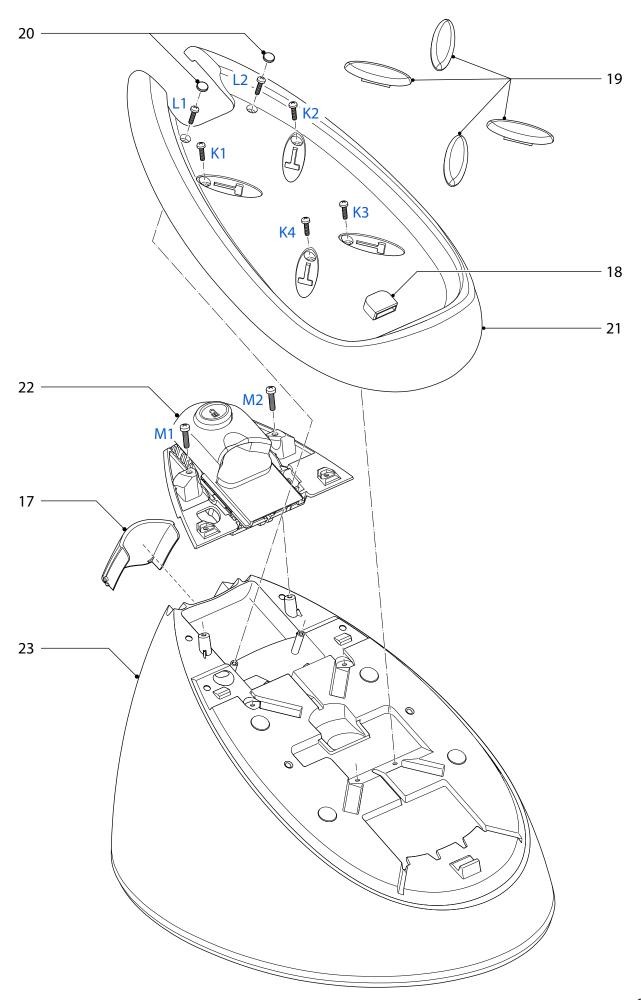
Remove Screw U1, U2
Disassemble Cord clamp

Disassemble POWER CORD EU 40

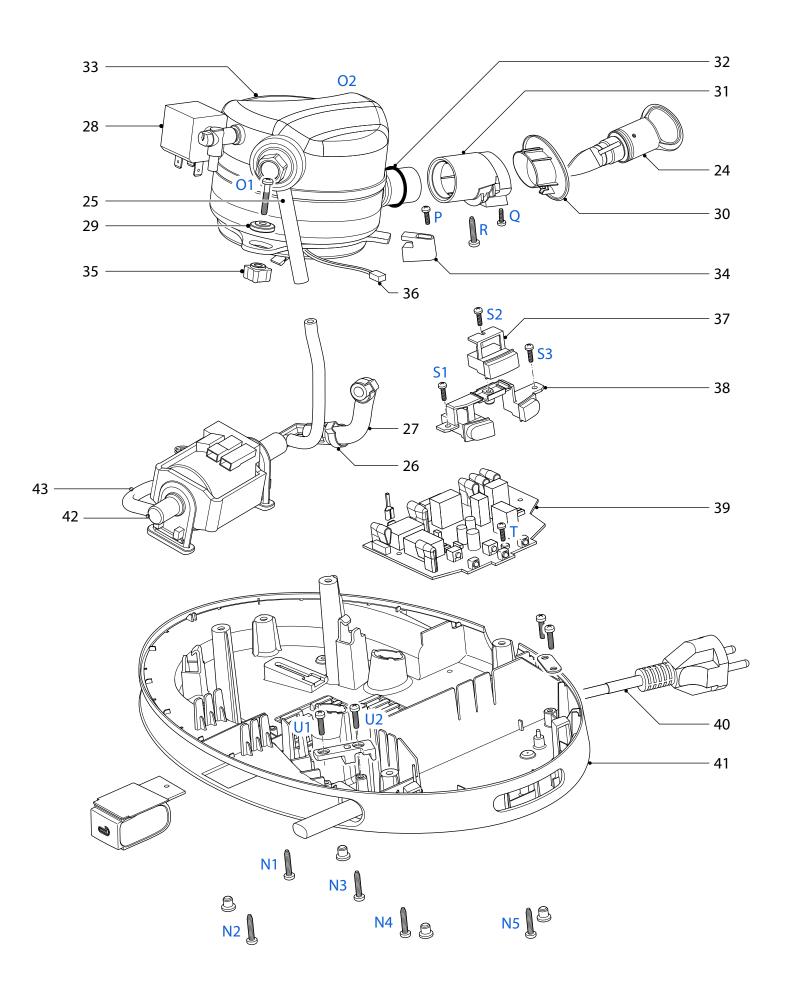
Disassemble STAND BOTTOM MOLDED 41

Pos	Service code	Description
17 18 19 20 21	4239 026 49714 4239 015 59741 4239 015 59731 4239 026 51861 4239 021 78621	Filling door molded Rear lock rubber Tray rubber cap Tray cap molded Tray printed
22 23 24 25 26	4239 021 78601 4239 021 70814 4239 021 71672 4239 015 59791 4239 010 10261	Front lock assy Water tank assy Rinse cap assy Safety cap Inox clamp
27 28 29 30 31 32	4239 015 59771 2922 021 99016 4239 026 51241 4239 021 72612 4239 026 49732 4239 015 58201	Braided rubber hose boiler Electrovalve Spacer top Rinse housing cap printed Rinse housing molded O ring
33 34 35 36 37	4239 021 69892 4239 026 42581 4239 026 32181 4239 021 69951 4239 021 70773	Boiler assy Boiler support bracket Spacer bottom Boiler thermistor assy Power button printed
38 39 40 41 42	4239 021 70764 4239 022 67101 2422 070 98399 4239 026 50437 4239 015 59561	Button frame printed Power board pcb & pump service kit Powercord Stand bottom molded Pump Inlet Elbow
43	4239 015 59541	Corrugated Tube

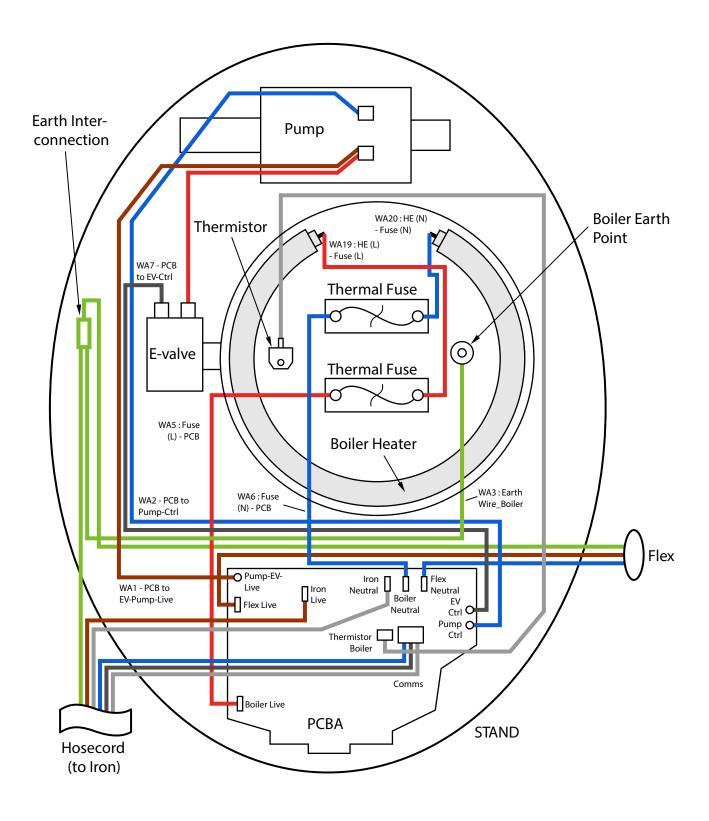
EXPLODED VIEW - STAND GC8636



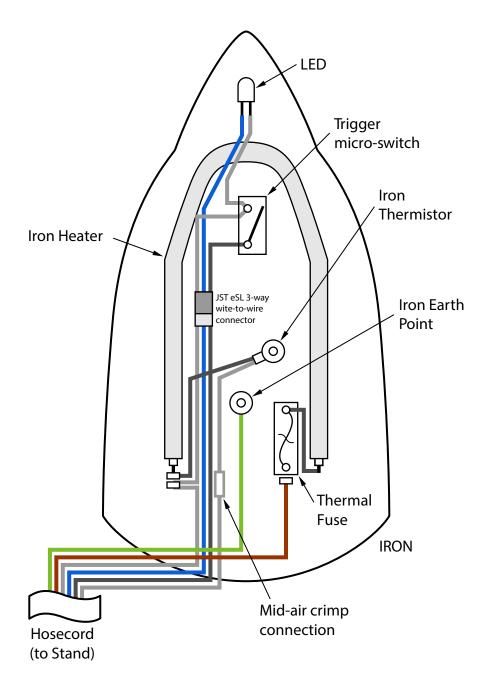
EXPLODED VIEW - STAND GC8636



WIRING DIAGRAM STAND GC8636



WIRING DIAGRAM IRON GC8636



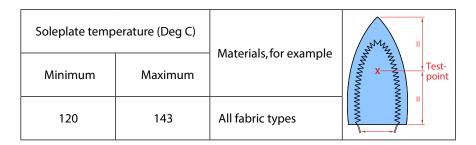
REPAIR INSTRUCTIONS GC8636

- Due to the high wattage of the iron, only the specified cord set must be used.
- Should damage be observed on the HOSE-CORD ASSY 14 or CORDSET 40 , they must be replaced. Continued usage is not allowed.
- When replacing the MICROSWITCHASSY 4 , please dress the 2 attached wires such that they are free of tension. Pulling force on the wires may affect the steam triggering.
- To avoid damage to the sealing & components of the BOILER ASSY 33 , NEVER clean the boiler assy with vinegar, descaling agent or other corrosive chemicals.
- When replacing ELECTROVALVE 28 or PUMP ASSY 39 , please be reminded to apply loctite at the joints for good sealing.
- After the product has been repaired, it should function properly and has to meet the safety requirements & legal regulations as laid down & officially established at this moment.
- The following tests are common checks that are conducted on a repaired product before it is returned to the consumer.

1. Soleplate temperature

Check that soleplate temperature is within IEC requirement.

Measure the temperature of the soleplate after the iron has reached steady state i.e connected to the mains for at least 15 minutes. The table below shows the temperature requirement.



2. Leakage current

Check that leakage current is within IEC requirement.

Measure leakage current between LIVE/NEUTRAL & EARTH.

IEC requirement is that at 230V supply, the EARTH leakage current must be less than 0.75 mA.

3. Water leakage / Functionality

Check that there is no water leakage from any part of the product during operation.

Check that the functionality of the product (product dependent) eg. steaming, variable steam, SOS, ASO etc is working properly.

4. Loose part

Check that there are no loose parts eg. extra screw in the product that can cause short-circuit or product malfunction.