



Philips Consumer Life Style

Service Manual

PRODUCT INFORMATION

•General specifications

- Cordless
- Non slip feet
- Ergonomic grip
- Easy spout filling
- Wide opening lid
- Cord storage
- Automatic shut-off
- Boil-dry protection
- 360 degrees base
- Lid as well as spout filling
- Flat heating element

•Design specifications

- Materials: Heating element: Stainless steel,
Housing: Polypropylene/ ABS
Switch & toolholder: Polypropylene
- Color(s): White and red

TECHNICAL INFORMATION

- Capacity: 1.5 L
- Power: 2000-2400 W
- Cord length: 0.75 m
- Voltage: 220-240 V
- Frequency: 50-60 Hz

DIMENSIONS

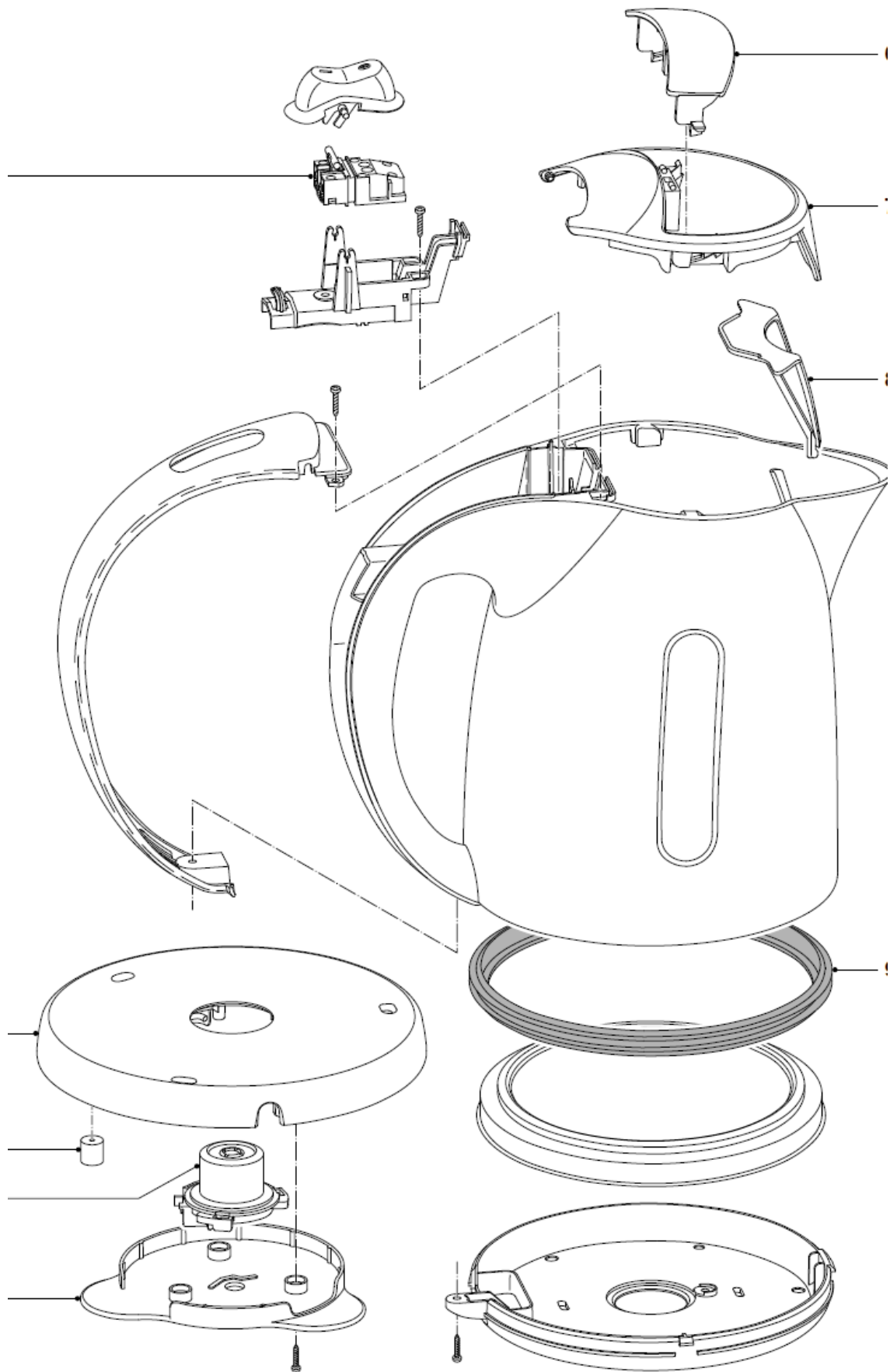
- Product dimensions (WxDxH): 16.6x23x24.9 cm

OPTIONAL (accessories)

No specific issues.

Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.



PART LIST**HD4646**

POS.	Philips 12NC	Description	MODEL
1	996510074241	SWITCH ROCKER PRIMARY RED	HD4646/40
1	996510074234	SWITCH DEEP BLACK PHILIPS 80231 PRINT	HD4646/50 /55
1	996510074232	SWITCH ROCKER STAR WHITE	HD4646/00
1	996500034155	SWITCH ROCKER CELESTIAL BLUE	HD4646/70
1	996510074228	SWITCH ROCKER SILVER	HD4646/20
2	996510074215	CONTROL Z5 OTTER	all
3	996510074221	BASE UPPER STAR WHITE	HD4646/40 HD4646/00 HD4646/70
3	996510074237	BASE UPPER DEEP BLACK PHILIPS 80231 HIGH	HD4646/50 HD4646/55
3	996510074229	BASE UPPER BLACK	HD4646/20
4	996510074213	FOOT	all
5	996510074218	CENTRE CONNECTOR (OTTER CS7)	all
6	996510074217	BASE LOWER STAR WHITE	HD4646/40 HD4646/00HD4646/70
6	996510074224	BASE LOWER BLACK	HD4646/50 HD4646/20 HD4646/55
7	996510074239	LID LATCH PRIMERY RED	HD4646/40
7	996510074233	LID LATCH STAR WHITE	HD4646/00
7	996510074235	LID LATCH DEEP BLACK PHILIPS 80231	HD4646/50 HD4646/55
7	996510074226	LID LATCH SILVER	HD4646/20
7	996510074216	LID LATCH CELESSTIAL BLUE	HD4646/70
8	996510074214	LID STAR WHITE	HD4646/40 HD4646/00 HD4646/70
8	996510074238	LID MONZA RED PHILIPS 20976	HD4646/50 HD4646/55
8	996510074227	LID BLACK	HD4646/20
9	996510074219	FILTER NATURAL	all
10	996510074212	EASYFIX SEAL DIA 141	all
11	996510074242	BODY LOWER PRIMERY RED	HD4646/40
11	996510074236	BODY LOWER MONZA RED	HD4646/50 HD4646/55
11	996510074231	BODY LOWER STAR WHITE	HD4646/00
11	996510074225	BODY LOWER BLACK	HD4646/20
11	996500034156	BODY LOWER CELESTIAL BLUE	HD4646/70

Revision List:

Version A: HD4646/40/50 initial release. ---wk1441

Version B: add new Models HD4646/00/20/70/55 into SM. ---wk1539