



Philips Consumer Life Style

Service Manual

PRODUCT INFORMATION

•General specifications

- Cordless
- Non slip feet
- Ergonomic grip
- Easy spout filling
- Wide opening lid
- Cord storage
- Automatic shut-off
- Boil-dry protection
- 360 degrees base
- Lid as well as spout filling
- Flat heating element

•Design specifications

- Materials: Heating element: Stainless steel,
Housing: Polypropylene/ ABS
Switch & toolholder: Polypropylene
- Color(s): White and red

TECHNICAL INFORMATION

- Capacity: 1.5 L
- Power: 2000-2400 W
- Cord length: 0.75 m
- Voltage: 220-240 V
- Frequency: 50-60 Hz

DIMENSIONS

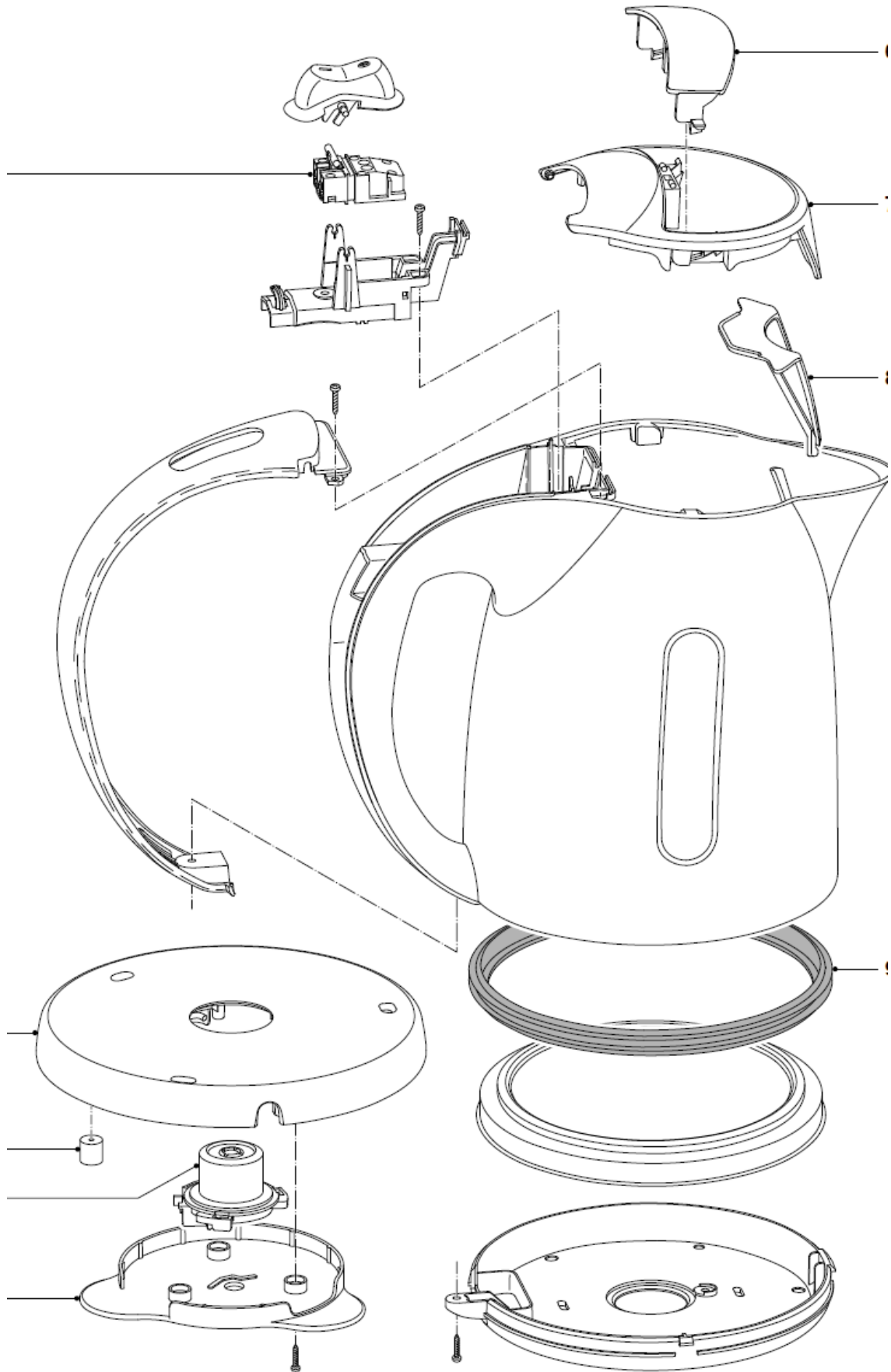
- Product dimensions (WxDxH): 16.6x23x24.9 cm

OPTIONAL (accessories)

No specific issues.

Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.



PART LIST

HD4646

POS.	Philips 12NC	Description	MODEL
1	996510074241	SWITCH ROCKER PRIMARY RED	HD4646/40
1	996510074234	SWITCH DEEP BLACK PHILIPS 80231 PRINT	HD4646/50 /55
1	996510074232	SWITCH ROCKER STAR WHITE	HD4646/00
1	996500034155	SWITCH ROCKER CELESTIAL BLUE	HD4646/70
1	996510074228	SWITCH ROCKER SILVER	HD4646/20/91
1	996510075149	SWITCH ROCKER VERMILION	HD4646/56
2	996510074215	CONTROL Z5 OTTER	all
3	996510074221	BASE UPPER STAR WHITE	HD4646/40 HD4646/00 HD4646/70 HD4646/56
3	996510074237	BASE UPPER DEEP BLACK PHILIPS 80231 HIGH	HD4646/50 HD4646/55
3	996510074229	BASE UPPER BLACK	HD4646/20/91
4	996510074213	FOOT	all
5	996510074218	CENTRE CONNECTOR (OTTER CS7)	all
6	996510074217	BASE LOWER STAR WHITE	HD4646/40 HD4646/00HD4646/70 HD4646/56
6	996510074224	BASE LOWER BLACK	HD4646/50 HD4646/20 HD4646/55
7	996510074239	LID LATCH PRIMERY RED	HD4646/40
7	996510074233	LID LATCH STAR WHITE	HD4646/00
7	996510074235	LID LATCH DEEP BLACK PHILIPS 80231	HD4646/50 HD4646/55
7	996510074226	LID LATCH SILVER	HD4646/20/91
7	996510074216	LID LATCH CELESSTIAL BLUE	HD4646/70
7	996510075148	LID LATCH VERMILION	HD4646/56
8	996510074214	LID STAR WHITE	HD4646/40 HD4646/00 HD4646/70 HD4646/56
8	996510074238	LID MONZA RED PHILIPS 20976	HD4646/50 HD4646/55
8	996510074227	LID BLACK	HD4646/20/91
9	996510074219	FILTER NATURAL	all
10	996510074212	EASYFIX SEAL DIA 141	all
11	996510074242	BODY LOWER PRIMERY RED	HD4646/40
11	996510074236	BODY LOWER MONZA RED	HD4646/50 HD4646/55
11	996510074231	BODY LOWER STAR WHITE	HD4646/00
11	996510074225	BODY LOWER BLACK	HD4646/20/91
11	996500034156	BODY LOWER CELESTIAL BLUE	HD4646/70
11	996510075147	Body LOWER VERMILION	HD4646/56

Revision List:

Version A: HD4646/40/50 initial release. ---wk1441

Version B: add new Models HD4646/00/20/70/55 into SM. ---wk1539

Version C: add new model HD4646/91 into SM. -----wk1548

Version D: add new model HD4646/56 into SM. ----wk1612