



Philips Consumer Lifestyle

Service Manual

PRODUCT INFORMATION

Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Voltage : 220 - 240 V
- Frequency : 50 Hz
- Power consumption : 2450 W
 - Boiler : 1450 W
 - Thermo block : 1200 W
- Color setting : Beluga & Deep Black
- Dimensions (WxDxH)
 - Appliance : 210 x 315 x 290 mm
 - F-Box : 285 x 390 x 334 mm
- Materials
 - Housing : PA, PP, ABS
 - Spout, collector : PP
 - Water container : PP
 - Drip tray : ABS
- Stand-by power consumption : <0,5 W
- Brewing pressure : <1,6 Bar
- Steam pressure : <1,0 Bar
- Water container capacity : 1,0 L
- Auto shut-off time : 15 min
- Volumes and recipes, see table:

General Coffee and Milk specifications:

In-cup volume (in mL)	Black coffee		Milk recipe		
	Normal	Strong	Cappuccino	Latte Macchiato	Café Latte
General WEU version	122 *	60 *	160 *	220 *	190 *
France specific version	100 *	60 *			

* Influenced by personal coffee preference, to be programmed by the consumer plus or minus 37% of the indicated values.

Temperature indication (in °C) **	Black coffee		Milk recipe		
			Cappuccino	Latte Macchiato	Café Latte
General WEU	>74	>72	>69	>63	>67
France Specific					

Measurement specifications:

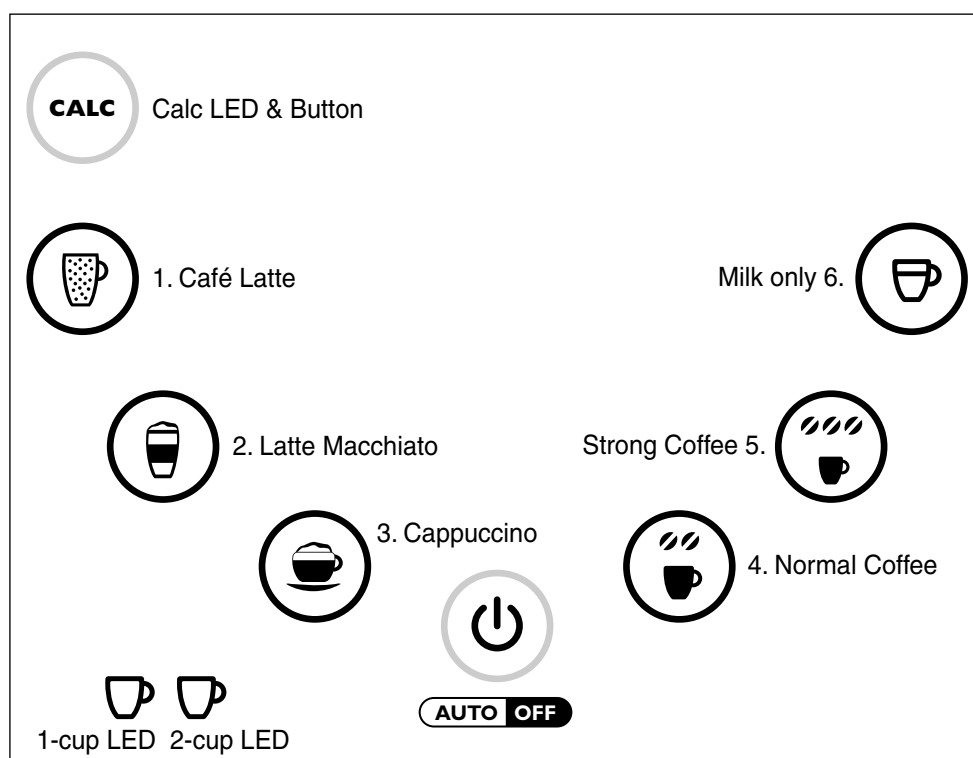
Water spec ** (without pod, in mL)	Black coffee			Milk recipe	
	General WEU	France Specific	Coffee (water)	Milk (water)	Total (water)
1-cup (with 1-cup podholder)	133 ± 10	111 ± 10	72 ± 10	68 ± 10	140 ± 10
2-cups (with 2-cups podholder)	2 x 133 ± 10	2 x 111 ± 10	2 x 72 ± 10	2 x 68 ± 10	2 x 140 ± 10

Temperature indication water ** (in °C)	General WEU	France Specific
	>74	>72

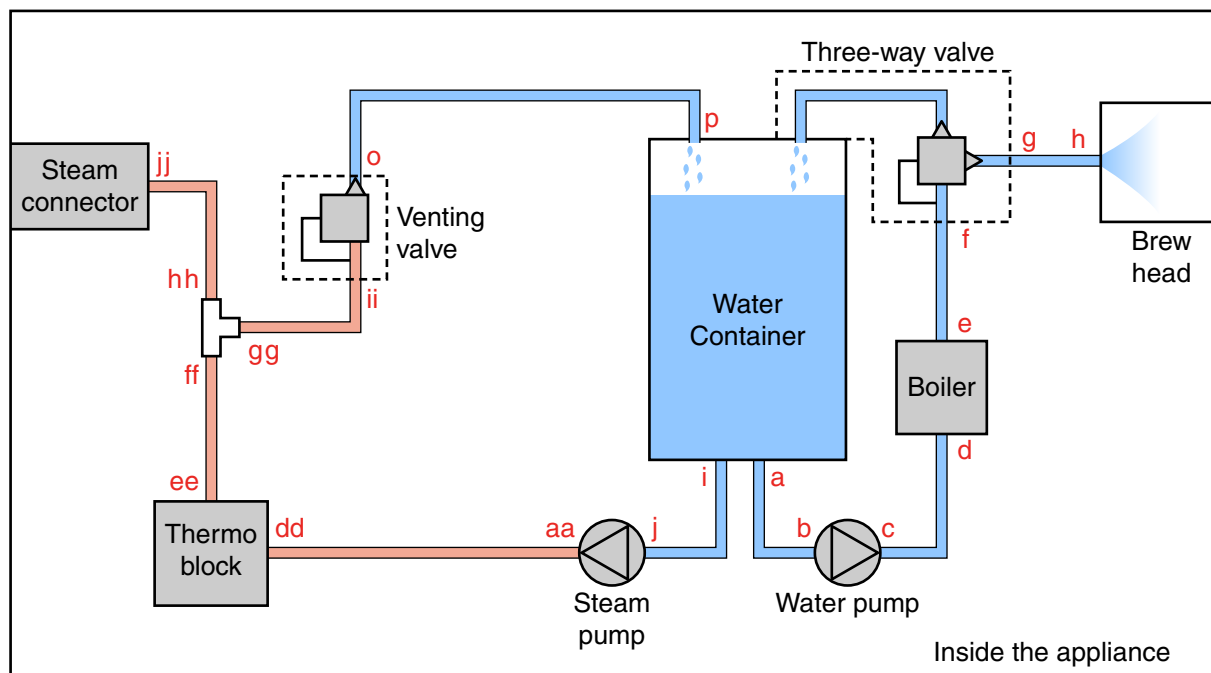
** Only valid for the default personal coffee preference setting

Note: Please note that the HD7857 and HD7858 models are equipped with a personal preference for each recipe. Make sure to select the default setting. (Press CALC button + recipe to change, for 2 seconds, until the appliance beeps. To select default volume press the Milk only button 6. Next the appliance proceeds to make the desired recipe.)

Capacitive User interface layout

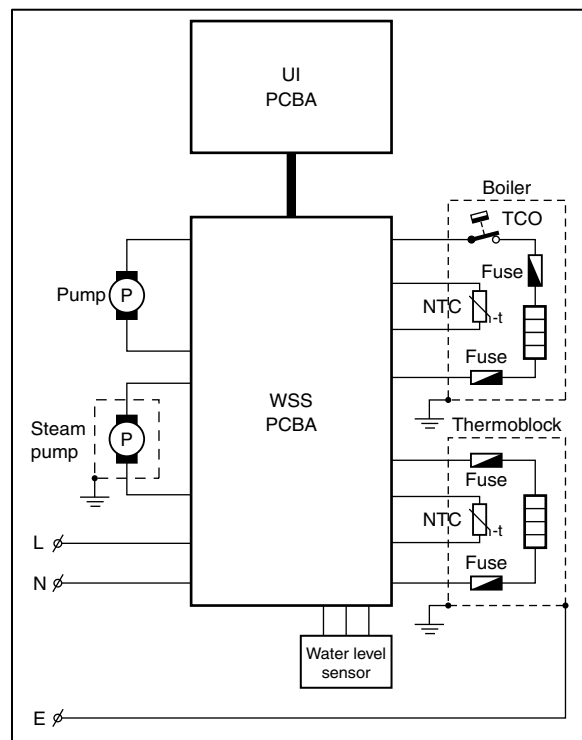
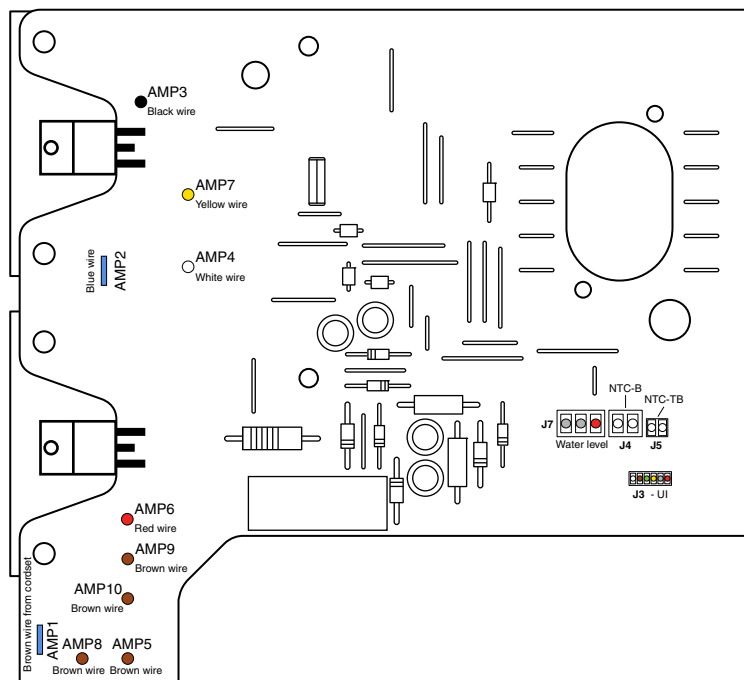


Hydraulic flowchart



- Legend:
- Low pressure tube
 - High pressure tube
 - a - p Low pressure connections
 - aa - jj High pressure connections

PCBA layout and functional schematic



Tools

Tools required for repair and diagnostics are:

- Flathead screwdriver #0, #2
- Torx screwdriver (T15)
- Cutter
- Cable tie tightening tool

- Digital Multimeter
 - Fluke 116 or comparable device with a base accuracy for temperature of 0,05 % or $\pm 0,3$ °C Temperature probe 80PK-22 (80AK-A Thermocouple adapter required)
- Scale
 - KERN EMB 500-I or comparable device with a base accuracy of 0,05 % or $\pm 0,5$ g
- Power meter
 - Voltcraft EnergyCheck 3000 or comparable device with a base accuracy of 1 % or $\pm 5W$
- Stopwatch
 - Basic model

Note: All measurement devices need to be calibrated, certified and traceable to the international standards/laboratories.

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

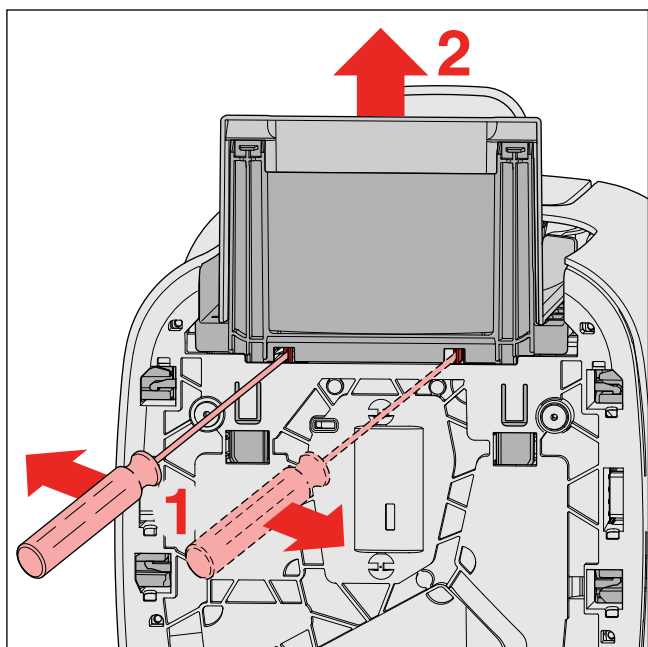
Remove all loose parts like Drip tray, water container and pod-holders.

Remove the back cover.

- Remove the four Torx screws (A) (T15) from the back cover.
- Carefully unhook the back cover from behind the both side covers.
- Use a flathead screwdriver to undo both snap hooks on either side of the back cover
- The back cover can now be tilted forward.
- Two hoses are still connected to the water container socket, they can be removed for easy access.

Remove the front cover.

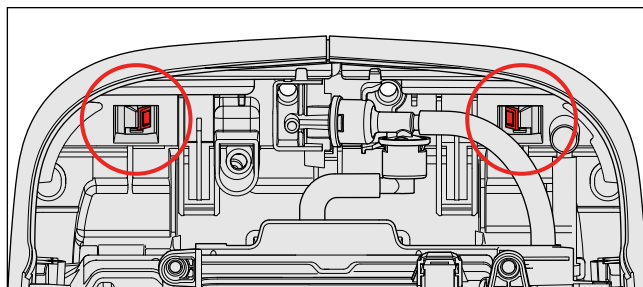
- Place the appliance on its backside, to be able to reach the underside.
- Use a flathead screwdriver to undo both snap hooks.



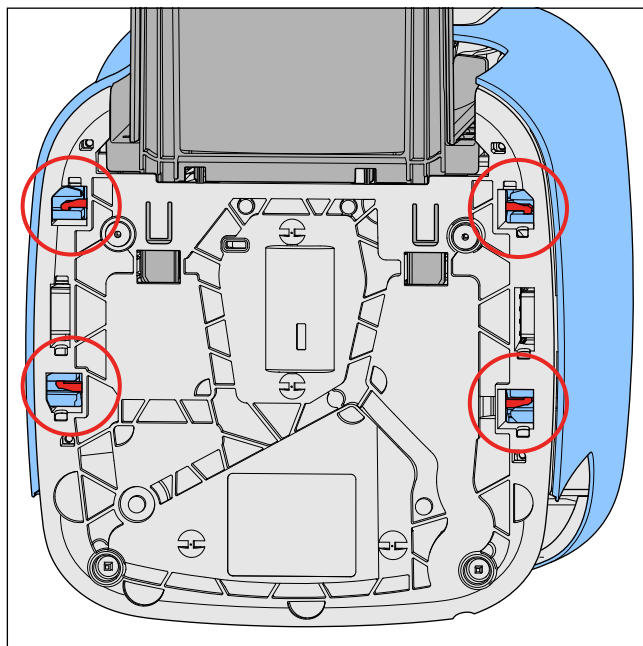
HD7857/50/B /51/B /59/B

Remove the side covers.

- To be able to remove the side covers the top cover surrounding the lid needs to be removed, to do this two snap hooks need to be undone, they can be reached via the opening of the back cover.
- Unlatching the hooks needs some force, once undone you need to open the brewchamber to be able to completely remove the top cover.



- Unscrew both screws (B) on top side of the appliance, they were previously covered by the top cover.
- Place the appliance on its backside, now you can undo the snap hooks (two on either side), then you can remove the side panels.



With all covers removed you are able to reach all main components:

- Pump
- Boiler
- Steam pump
- 3-way valve
- Thermo block fuses
- Brew head

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

Remove the brewhead.

- Unhook the 3-way valve from the Brew chamber back frame and undo the hose from the 3-way valve to the brew chamber.
- Unhook the boiler from the boiler support on the Brew chamber bottom.
- The Brew head can now be tilted forward and removed from the appliance.

Remove the PCBA

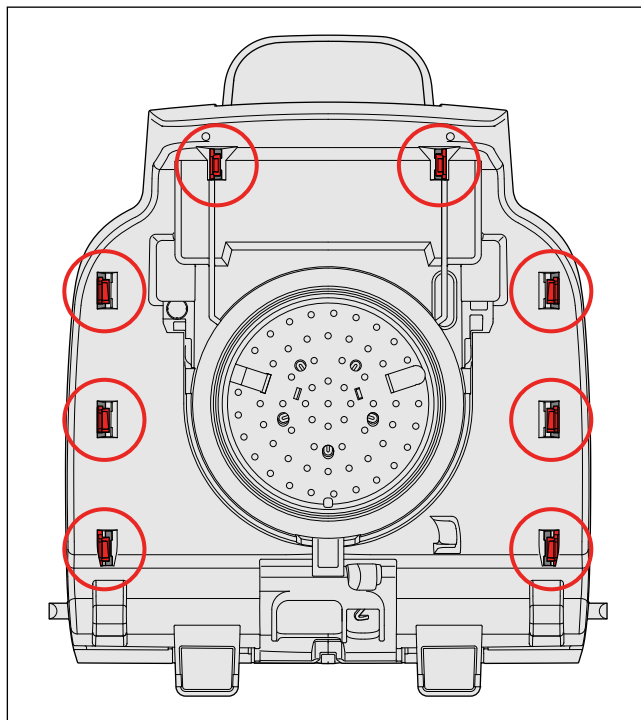
- To be able to remove or replace the PCBA it is the easiest to open the appliance up until you have the Brew head removed.
- Carefully unplug all connectors on the lower right side of the PCBA for the NTC's, Brew head switch and water level sensor.
- Disconnect the Brown and Blue lead from the Cordset on the left side of the PCBA
- Undo all fixed leads from their routing through the frame. They are going to: Boiler, Thermo block, Steam pump and Water pump.
- The PCBA is held in place by one screw (E) in the center of the PCBA.

Open the brew head lid

- To be able to open the lid of the brew head, remove the front, back and side covers.
- Disconnect the UI cable from the Main PCBA (J3) to the brewhead, and undo its routing through the inner frame.
- Undo the hose from the 3-way valve to the brew head.
- Use a flathead screwdriver to unhook one side of the hinges of the brew head lid. Carefully feed the hose and cable through the frame.

HD7857/50/B /51/B /59/B

- To open the lid, undo the eight snaphooks holding the lid in place. To be able to remove the lid completely the lever needs to be in the Open position (flipped up).



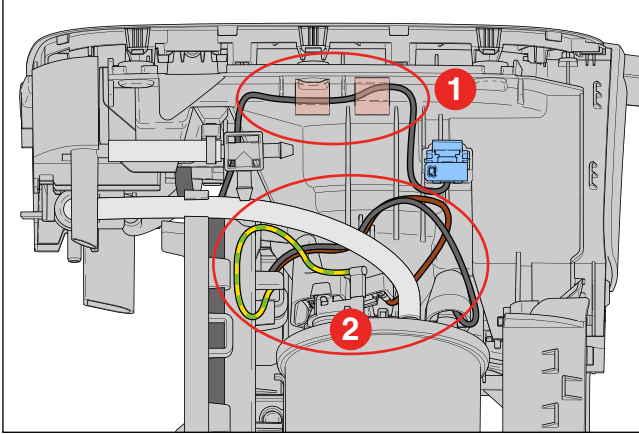
Note: Please make very sure that all wires you have undone will be put back properly and with the same routing as they have originally been designed.

Note: Any tie-wrap that has been cut must be replaced by a new one as specified on the Parts list, and tightened with a force of 115 N.

REPAIR INSTRUCTION

Boiler / Brew chamber

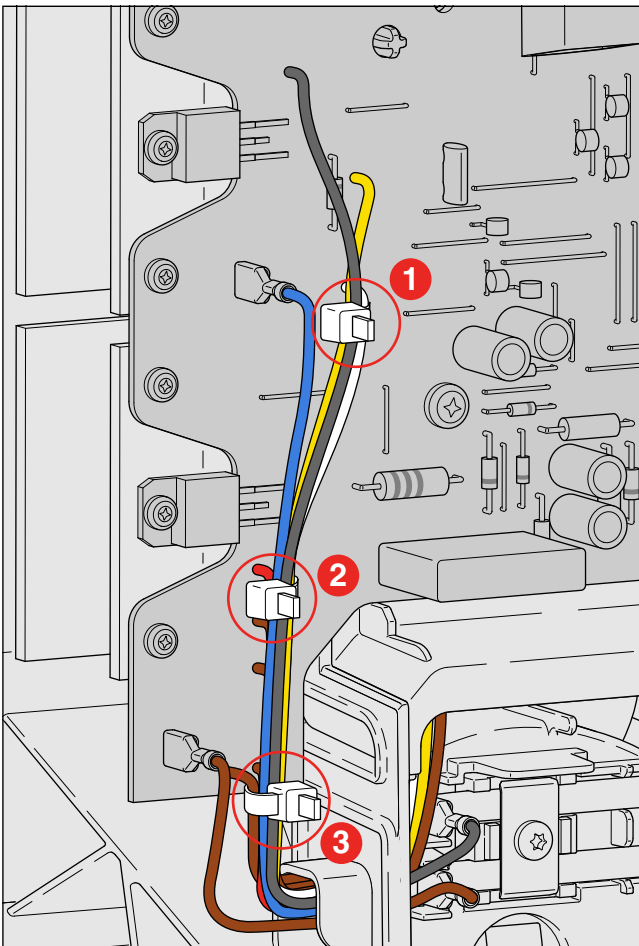
1. Brewhead sensor wire must be taped as far away from the boiler wires as possible. (EMC)
2. Boiler wires over the boiler, not behind or in front of the boiler. (Safety)



PCBA – Ty wraps

After PCBA replacement:

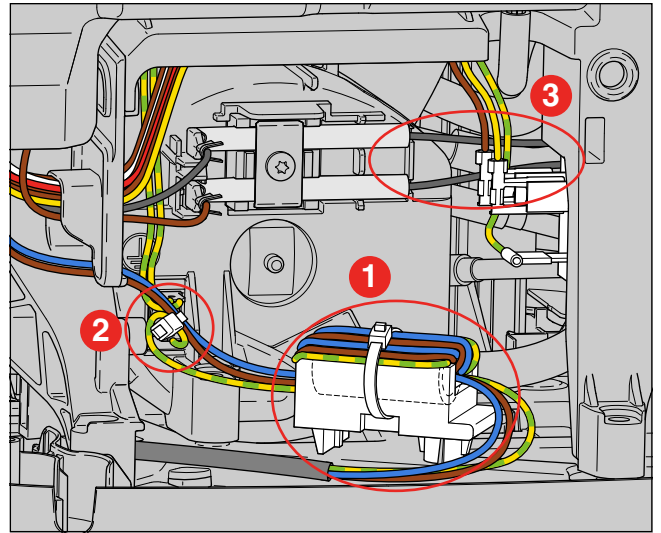
1. Ty-wrap Black, Yellow and White lead close to the connection of the white lead on the PCBA. (Safety)
2. Ty-wrap Black, Yellow, White, Blue and Red lead close to the connection of the red lead on the PCBA. (Safety)
3. Ty-wrap Black, Yellow, White, Blue, Red and 4x brown close to the connection of the lowest two brown wires on the PCBA. (Safety)



HD7857/50/B /51/B /59/B

Cordset, Earthwire and Thermoblock

1. Ferrite bead must be in place and ty-wrapped to filter out interference. (EMC)
2. “Clean” Brown and Blue wire must be ty-wrapped to Earth-wire close the Thermo-block. Earth-wire must be as far away from the cord-set as possible. (EMC)
3. Two Black fuse-wires to Thermo-block must run horizontal to the right, running behind the Steam-pump. (Safety)



Descaling

Scale builds up inside the machine during use. It is essential to descale the SENSEO® coffee machine when the CALC light goes on. If the descaling procedure is not performed correctly, scale residue remains behind in the machine. This causes scale to build up more quickly and may cause permanent and irreparable damage to the machine.

Use the correct descaling agent Use SENSEO® Descaler (HD7012, HD7011, HD7006) only. It has been developed to ensure better machine performance and operation. Never use a descaling agent base on mineral acids such as Sulphuric acid, Acetic acid (vinegar) or Hydrochloric acid. These descaling agents may damage your SENSEO® coffee machine.

For detailed instructions please refer to the Directions for Use, Chapter Descaling.

Volume adjustment

Note: *Volume adjustment may only be carried out in case the repair technician is sure there is no other underlying cause (e.g. leakage, incorrect voltage settings etc.) for the deviation in volume from the factory default.*

How to adjust the volume output:

1. Make sure the boiler is filled properly, otherwise perform the Flush before first use procedure, according to the instructions in the DFU
2. Switch the appliance on, and wait until the unit is ready.
3. Place either the 1-cup or the 2-cup pod holder in the appliance **without** a coffee pod.
4. Calibrate a scale with the cup you are going to use for the measurement.
5. Press the Normal coffee button once, to make a normal cup of water. (when finished also pour the contents of water left in the pod holder into the cup)
6. Measure the output and compare to the specifications on Page 2.
7. Determine the deviation from the specification, the deviation can be adjusted in steps of 3,5 mL. The deviation divided by 3,5 will tell you how many steps you need to in-, or decrease.
8. Follow the steps as mentioned under Service modes - Manual pump calibration to re-calibrate the pump.
9. Measure the newly programmed volume.

Service modes

The appliance is equipped with a dedicated service mode. The service mode enables you to carry out some settings and tests.

Please note, as the appliance is equipped with a capacitive touch panel as a user interface, special attention is required to be able to enter several service modes. The capacitive buttons need 0,5 seconds to initialize after the mains is connected. During this timeslot the capacitive buttons must not be touched, otherwise you will not be able to enter the service modes.

• Manual pump calibration**Calibration-step 0: Entry to calibration mode**

1. Connect mains;
2. After 0.5 second and before 1.5 second operate Button 2 and Button 5 simultaneously.
On/off LED will be switched ON.
3. Release all switches.
On/Off LED will be switched OFF.

Calibration-step 1A: Decrease calibration value

1. Push (and release) button 2 to decrease the calibration value.
The On/Off LED will be ON for 0.5 seconds.
2. Repeat step 1A.1 when required.

Calibration-step 1B: Increase calibration value

1. Push (and release) button 5 to increase the calibration value.
The On/Off LED will be ON for 0.5 seconds.
2. Repeat step 1B.1 when required.

Calibration-step 2: Store calibration value

1. Operate the On/Off button.
On/Off LED will blink fast for 1.0 seconds and the calibration value is stored.
2. Release all switches
The On/Off and I-cup LED will be OFF

Calibration-step 3: End mode

1. Disconnect mains → End test program

• Sensor & LED test

To validate the assembly and electrical correctness of an appliance, especially during testing and debugging phase, a sensor and LED test is very useful. Please keep in mind that it is not an automated test and only intended as indication.

Test-step 0: Entry to test mode

1. Connect mains;
2. After 0.5 second and before 1.5 second operate Button 2, On/Off button and Button 5.
3. Release all switches.
4. All LEDs will be ON for 1.0 seconds and after that switch to OFF again.

Test-step 1: Button identification

1. Manually operate a button.
The related LED - refer to the table below - will be ON.
2. Release the button.
The related LED - refer to the table below - will be OFF.

Sensor	LED	LED on	LED off
Decal button	Decal LED	Button pressed	Button released
Button 1	1-cup LED	Button pressed	Button released
Button 2	1-cup LED	Button pressed	Button released
Button 3	1-cup LED	Button pressed	Button released
On/Off button	On/Off LED	Button pressed	Button released
Button 4	2-cup LED	Button pressed	Button released
Button 5	2-cup LED	Button pressed	Button released
Button 6	2-cup LED	Button pressed	Button released

Test-step 2: Entry sensor mode

1. Operate Button 2, On/Off button and Button 5.
2. Release all switches
3. All LEDs will be ON for 1.0 seconds and after that switch to OFF again.

Test-step 3: Sensor identification

1. Manually operate a sensor.
The related indicator - refer to the table below - will be activated.
2. Release the sensor.
The related indicator - refer to the table below - will be deactivated.

Sensor	LED	LED on	LED off
NTC Boiler	On/Off LED	NTC error	NTC OK
NTC Thermo block	Decal LED	NTC error	NTC OK
Water level sensor	1-cup LED	Water present	Water low or no water present

Test-step 4: End test

1. Disconnect mains → end test program

• Boiler reset

Boiler reset-step 0: Entry to boiler reset mode

1. Connect mains.
2. After 0.5 second and before 1.5 second operate Button 3 and Button 4.
3. Release all switches
The On/Off LED will blink fast for 0.5 second.

```

graph TD
    START([START Appliance]) --> Q1{Appliance does start?  
ON - time no more than 5 sec}
    Q1 -- YES --> Q2{Rapid blinking for 1 sec  
when cable is plugged in?}
    Q1 -- NO --> Q2
    Q2 -- YES --> Q3{Check Cables or change PCBA}
    Q2 -- NO --> Q3
    Q3 -- NOK --> Q4{Exchange the complete  
appliance}
    Q3 -- OK --> Q5{Heating (1400 W)  
(2650 W for HD785x)}
    Q5 -- YES --> Q6{On / Off knob  
blinks 5 x per second?}
    Q5 -- NO --> Q6
    Q6 -- YES --> Q7{Check WC [FLOAT] / HAL sensor}
    Q6 -- NO --> Q7
    Q7 -- NOK --> Q8{Repair / replace  
WC [FLOAT] / HAL sensor}
    Q7 -- OK --> Q9{On / Off knob  
blinks 1 x per second?}
    Q9 -- YES --> Q10{Check Boiler fuses or TCO}
    Q9 -- NO --> Q10
    Q10 -- NOK --> Q11{Replace  
BOILER & PUMP}
    Q10 -- OK --> Q12{Is pump working?}
    Q12 -- YES --> Q13{Check / repair  
brew head switch}
    Q12 -- NO --> Q13
    Q13 --> Q14{Fast blinking during start  
ON / OFF switch?}
    Q14 -- YES --> Q13
    Q14 -- NO --> Q15{Replace  
PUMP}
    Q15 --> Q16{Water out of spout?  
(within 5 sec?)}
    Q16 -- YES --> Q17{Appliance is already RESET  
Flush with 1 pod holder}
    Q16 -- NO --> Q18{Check for (Semi) empty Boiler  
Check on LEAKAGE}
    Q18 -- OK --> Q19{Replace  
PUMP}
    Q18 -- NOK --> Q20{CHECK LIST  
position leakage}
    Q20 --> Q21{1 cup volume  
(133 ± 10 ml)}
    Q21 -- NOK --> Q22{First 1 cup temperature  
with water (> 74 °C)}
    Q21 -- OK --> Q22
    Q22 -- OK --> Q23{1 cup volume  
(133 ± 10 ml)}
    Q22 -- NOK --> Q23
    Q23 -- OK --> Q24{2 cups volume (133 ± 10 ml)  
Difference : Left / Right < 10 ml}
    Q23 -- NOK --> Q24
    Q24 -- OK --> Q25{CHECK LIST  
Volume too high / too low  
Difference : Left / Right > 10 ml}
    Q24 -- NOK --> Q25
    Q25 --> Q26{Check and / or change NTC  
Temperature OK?}
    Q26 -- OK --> Q27{Replace  
BOILER}
    Q26 -- NOK --> Q27
    Q27 --> SATISFACTION([SATISFACTION TEST])
  
```

START Appliance

Appliance does start?
ON - time no more than 5 sec

YES

NO

Rapid blinking for 1 sec
when cable is plugged in?

YES

NO

Check Cables or change PCBA

NOK

OK

Exchange the complete
appliance

Heating (1400 W)
(2650 W for HD785x)

YES

NO

On / Off knob
blinks 5 x per second?

YES

NO

Check WC [FLOAT] / HAL sensor

NOK

OK

Repair / replace
WC [FLOAT] / HAL sensor

On / Off knob
blinks 1 x per second?

YES

NO

Check Boiler fuses or TCO

NOK

OK

Replace
BOILER & PUMP

Is pump working?

YES

NO

Check / repair
brew head switch

Fast blinking during start
ON / OFF switch?

YES

NO

Replace
PUMP

Water out of spout?
(within 5 sec?)

YES

NO

Appliance is already RESET
Flush with 1 pod holder

Check for (Semi) empty Boiler
Check on LEAKAGE

OK

NOK

Replace
PUMP

CHECK LIST
position leakage

1 cup volume
(133 ± 10 ml)

NOK

OK

First 1 cup temperature
with water (> 74 °C)

OK

NOK

1 cup volume
(133 ± 10 ml)

OK

NOK

2 cups volume (133 ± 10 ml)
Difference : Left / Right < 10 ml

OK

NOK

CHECK LIST
Volume too high / too low
Difference : Left / Right > 10 ml

Check and / or change NTC
Temperature OK?

OK

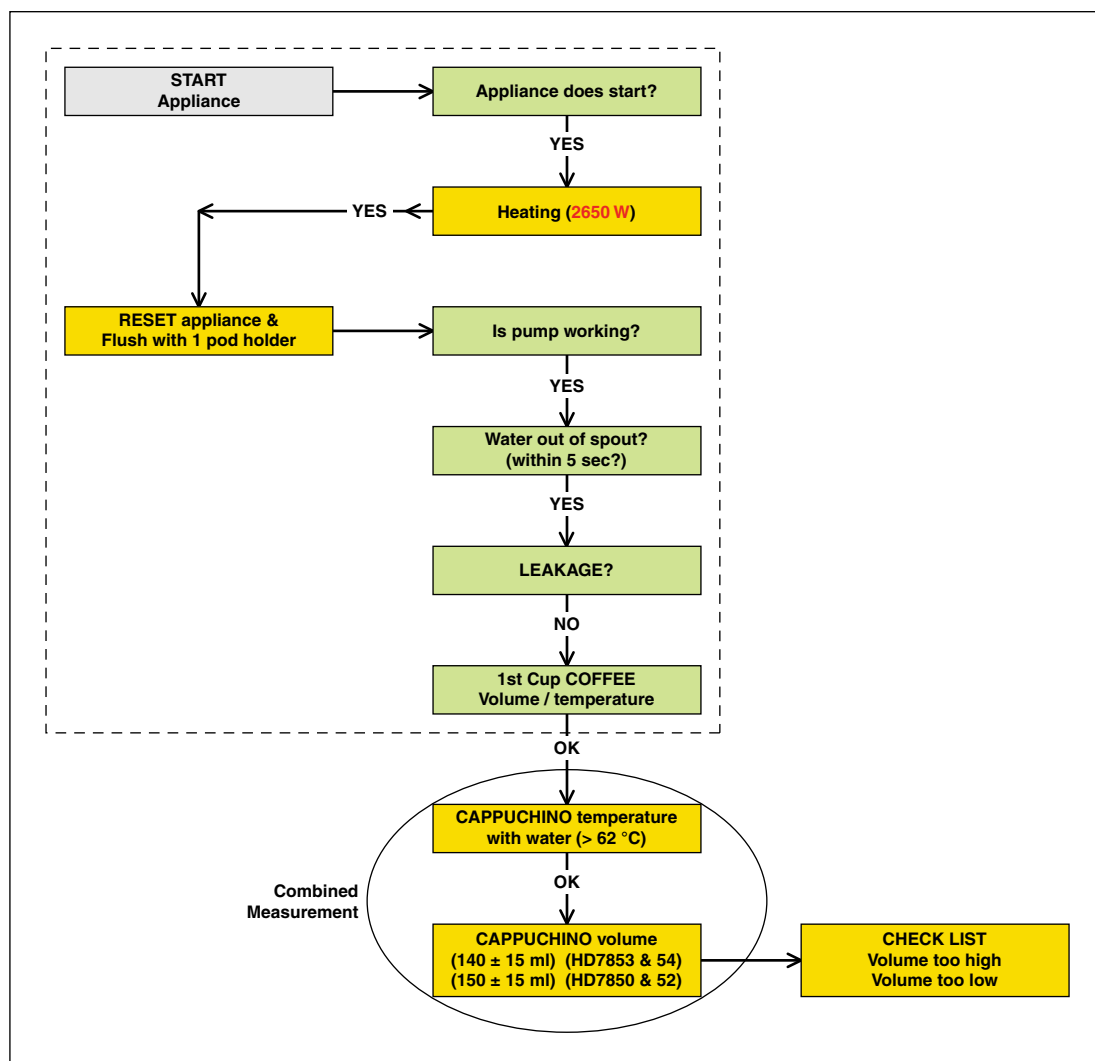
NOK

Replace
BOILER

SATISFACTION TEST

MAIN
FLOW CHART

Additional functional test for milk recipe volume and temperature



Note: For all “action” boxes marked in **yellow** please refer to the latest version of the Senseo Repair Process.

Note: For new repair engineers it is advisable to start with the complete Senseo Repair Process, your contact in the Global Consumer Care organization can provide this to you.

Pos	Service code	Description	Remark
1	4222 259 59341	Milk Frothing Unit (MFU) assy	Copper chrome / Deep black
110	4222 259 59251	MFU spout cover	Copper chrome
120	4222 240 60792	MFU lock	
130	4222 247 71392	Setting chamber	
140	4222 247 71341	Steam nozzle assy	Star white
150	4222 247 71372	Receptor house	
160		MFU bottom cover	Deep black
2		Milk hose assy HE	Deep black
210	4222 259 59061	Milk hose	Deep black
220	4222 259 60661	Riser pipe	Deep black
3	4222 259 44211	Pad holder assy	1-cup
4	4222 259 44221	Pad holder assy	2-cup
5	4222 247 61280	Collector	
6		Coffee spout assy	Deep black
610	4222 247 72252	Coffee spout cover	Deep black
620	4222 247 71662	Coffee spout	Deep black
8	4222 247 72061	Drip tray cover	Deep black
9	4222 247 71562	Drip tray	Deep black
10	4222 259 59051	Water container (WC) assy	Sepia grey
1010		Float spring	
1020		Float assy	
1030		Valve seal	
1040		Valve spring	
1050		Valve rod	
11	4222 247 71543	Top cover	Deep black
12	4222 259 56721	Back cover assy	Deep black
1210		WC sealing	
1220		Filter	
1230		WC socket	
13	4222 247 59473	Housing Sensor Water level	
14	4222 259 56481	Sensor Water level	
15	4222 259 59331	Side panel Left	Beluga
16	4222 247 71512	Frame	Deep black
17	4222 247 71551	Front panel	Deep black
18	4222 259 59321	Side panel Right	Beluga
21	4222 259 57071	Steam outlet assy	Deep black
2110	4222 247 07941	O-ring	
22	4222 247 72163	BC back frame	
23	4222 259 59551	3-way valve (3WV)	
24	4222 247 71052	PCB cover	
25	4222 259 59371	Brew chamber (BC) assy	Black, 6 pin connector

PARTS LIST

HD7857/50/B /51/B /59/B

Pos	Service code	Description	Remark
2510		Top lid assy printed	Black
2520	4222 259 60621	Lever assy	Transparent Deep black
2530	4222 247 61310	Push rod	
2540		Hose 3WV - BC	
2550	4222 240 01410	Slider spring	
2560	4222 247 72201	Lid frame	Deep black
2570	4222 240 05990	Ejector pin	
2580	4222 247 06810	BC seal	
2590	4222 247 41920	Distribution disk	
25100	4222 240 01453	Lid spring	
25110		BC bottom	Deep black
25120	4222 259 59081	MFU guidance assy	Black
26	4222 247 61940	TCO cap	
27	4222 247 43690	Boiler pin cover	
28	4222 259 41620	NTC assy	
29		Hose B - 3WV	
30	4222 259 52091	Boiler v70	230 V
31	4222 247 05134	O-ring (NTC)	
32		Thermoblock assy	230 V 50 Hz
3210	4222 259 59231	Venting valve (VV)	
3220		Hose TP - VV	
3221		Hose SV - TB	
3222		Hose TB - TP	
3223		Hose TP - Steam outlet	
3230	4222 247 72081	T-piece (TP)	
3240	4222 259 41870	Fuse assy welded	1 piece
3250	4222 259 41750	Thermoblock (TB)	230 V 50 Hz
33		Inner frame assy	
3310	4222 259 60314	WSS PCB assy HD7857	6 pin connector
3320		Clamp	
3330	4222 247 70981	Boiler support	
3340	4222 247 07891	Hose WP - B	
3341		Hose TP - WC	
3345		Hose inlet SP	
3346	4222 247 71473	Hose connector WP	
3347		Hose inlet WP	
3370	4222 259 41230	Steam pump (SP)	CEME E151
3371		Damper SP	
3380	4222 259 56571	Earth wire assy	
3390	4222 259 37240	Pump (WP)	230 V 50 Hz
3391	4222 247 04992	Damper WP	

Pos	Service code	Description	Remark
3392	4222 240 06771	Spring WP	
33100		Inner frame WSS	
33110		Inner frame WP	
34	4222 247 72263	Base plate	Deep black
35	4213 247 05256	Foot	
100	4222 244 50680	Ty-wrap	
101	4222 244 50692	Ty-wrap B	

