

Service
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Philips Domestic Appliances and Personal Care

Service Manual

PRODUCT INFORMATION

Features:

- Unique micro-mesh filter
- Extra large Feeding Tube
- 2 L pulp container
- Easy-to-clean
- 2 speed control
- Rubber feet for extra stability
- Easy and convenient cord storage

Accessories (included):

- Juice Jug (1,5 L)
- Cleaning Brush

Safety

- Safety locking system with 2 clamps
- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

Due to a change to a new motor supplier, from week 0637 onwards, the motor 12NC's starting with 4203 065 xxxxx have to be used!
For appliances produced before 0637, the motor 12NC's starting with 9965 000 xxxxx have to be used!

TECHNICAL INFORMATION

- Power : 700 W
- Voltage / frequency : 220 - 240 V / 50 - 60 Hz
- Juice Jug capacity : 1,5 Litre
- Pulp Container capacity : 2,0 Litre
- Cord length : 120 cm
- SAP coding : HR1858/00

Materials used:

- Clamps : POM
- Feeding Tube ring : ABS
- Filter : Stainless Steel
- Housing : POM
- Juice Collector : ABS
- Juice Jug Lid : PP
- Juice Jug : SAN
- Juicer Lid : SAN
- Pulp Container : PP
- Pusher : ABS
- Spout : Stainless Steel

DISASSEMBLY AND RE-ASSEMBLY ADVISE

- No specific issues.

REPAIR INSTRUCTION

- No specific issues.

OPTIONAL (accessories)

- No specific issues.

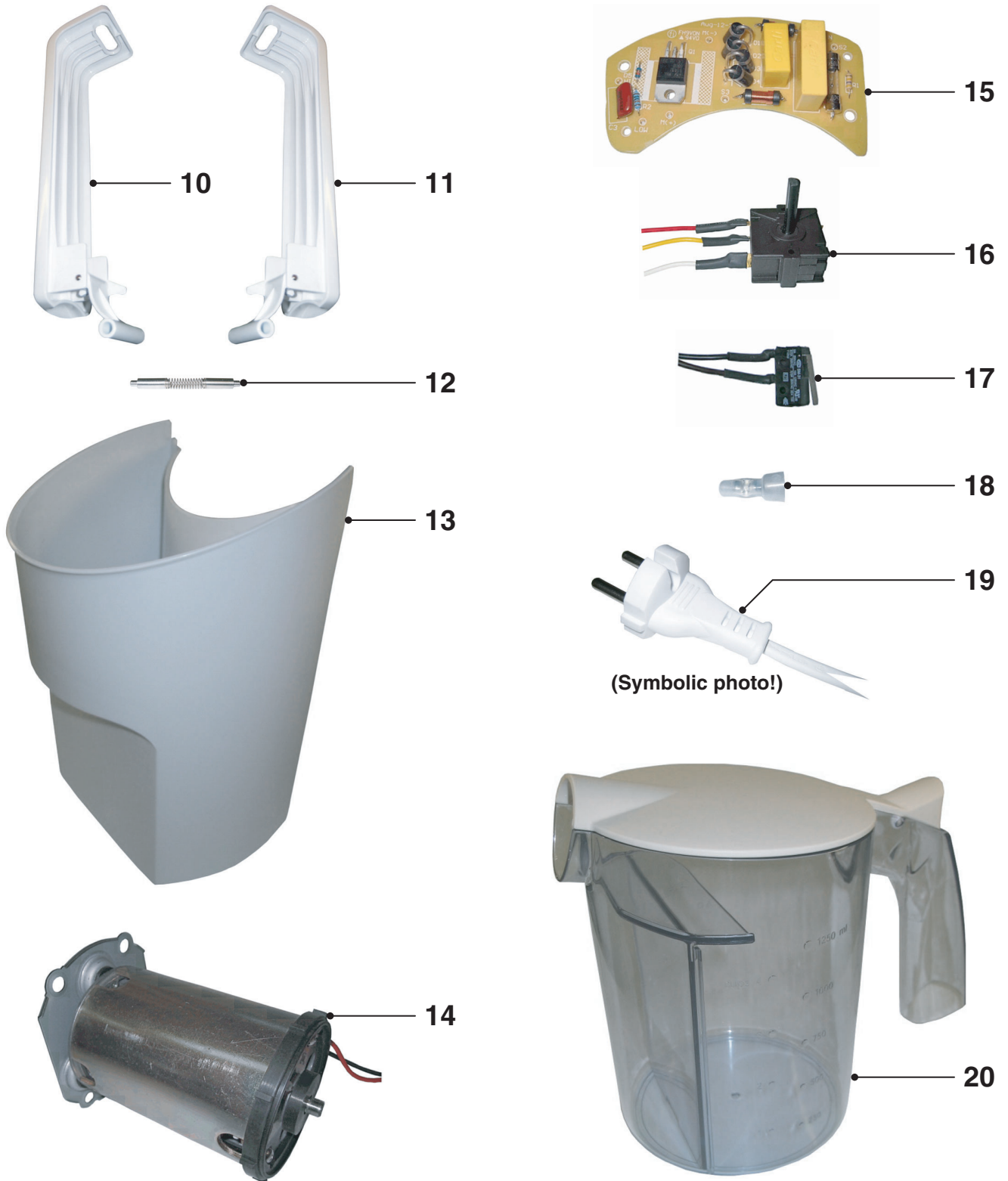


Pos	Service code	Description
1	4203 065 51010	Filter
2	4203 065 51020	Coupling
3	4203 065 51030	Juice Collector
4	4203 065 51040	Housing Assy
5	4203 065 51050	Switch knob

Pos	Service code	Description
6	4203 065 51060	Pusher
7	4203 065 51070	Juicer Lid
8	4203 065 51080	Bottom (ECM Motor)
	4203 065 51090	Bottom (CCL Motor)

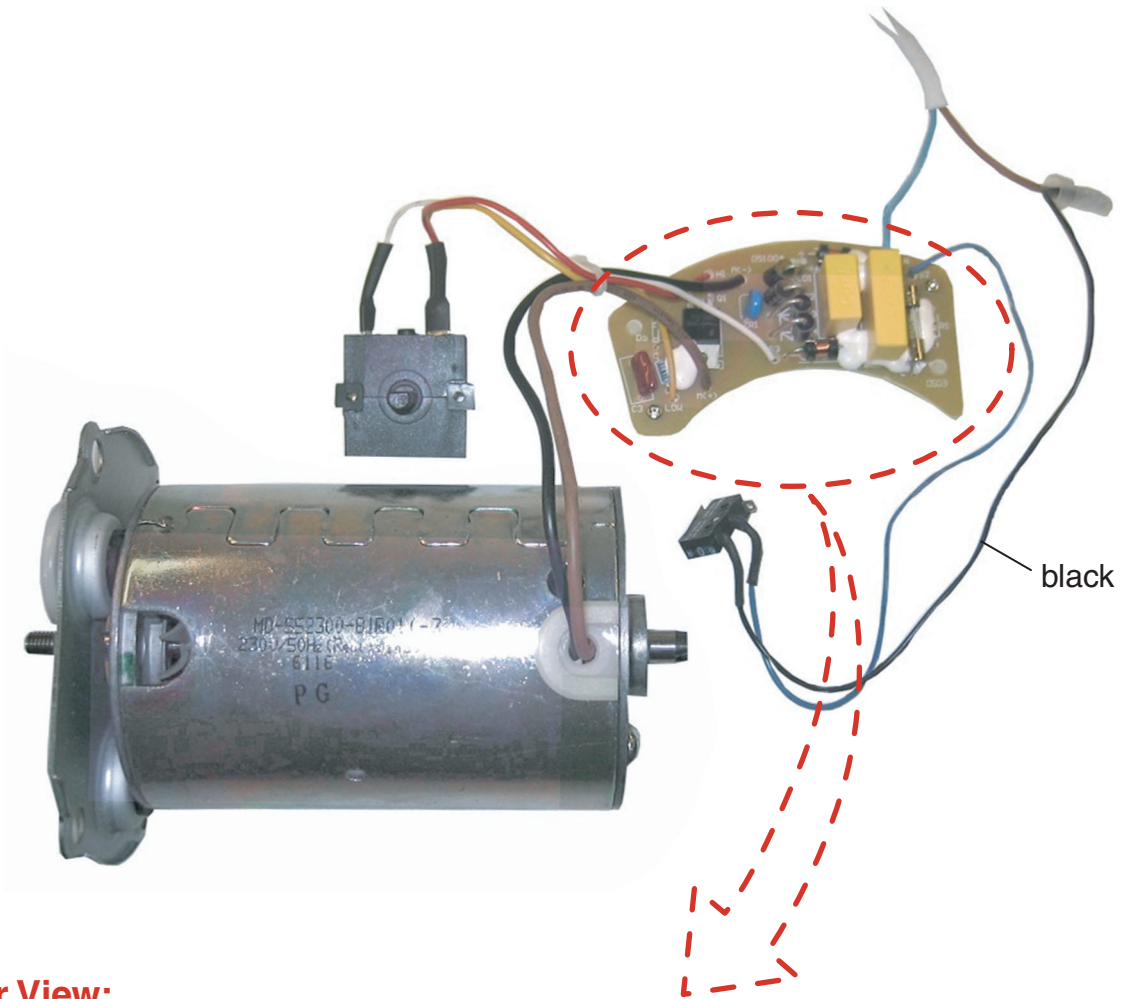
PARTS LIST & EXPLODED VIEW

HRI858/00

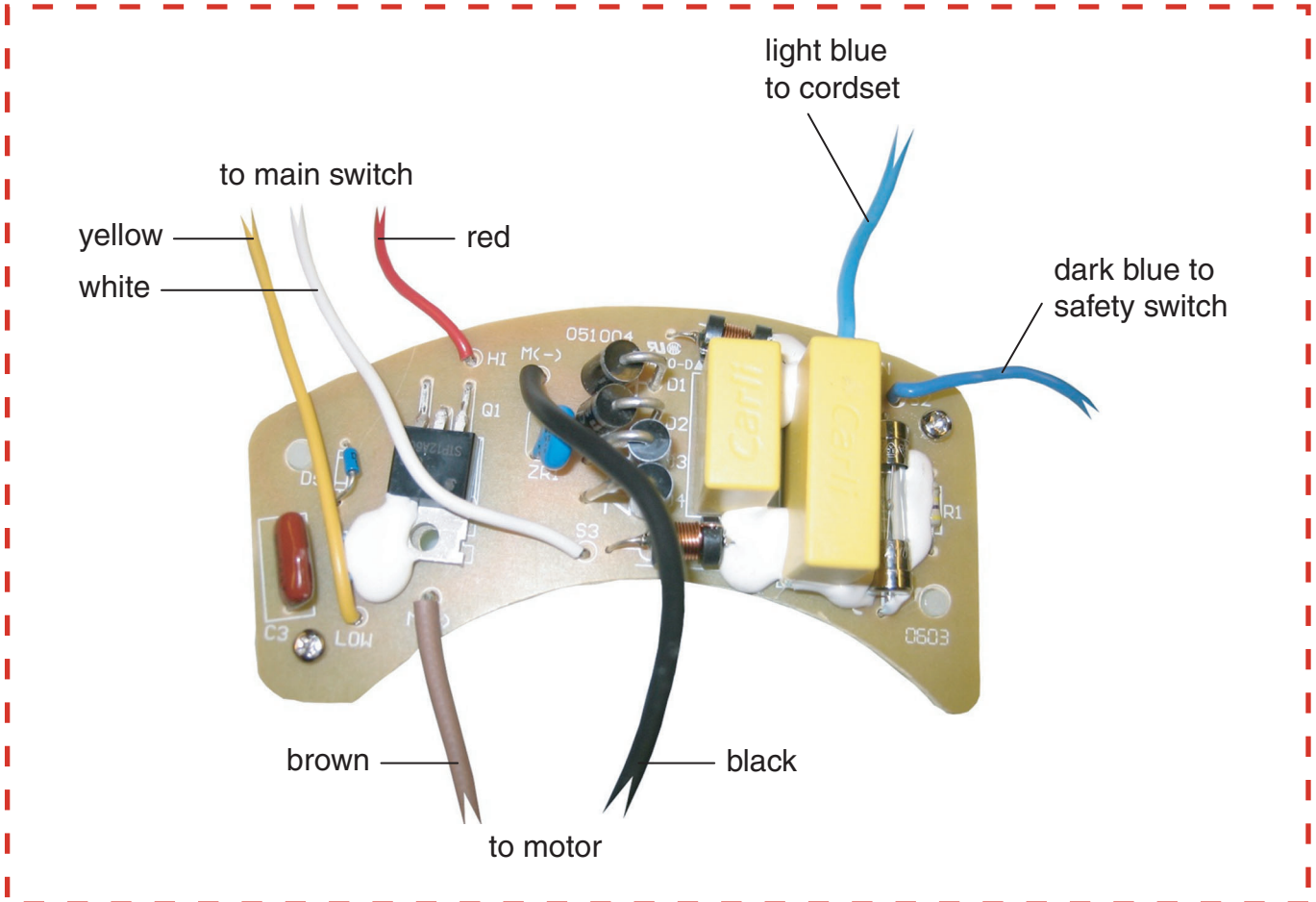


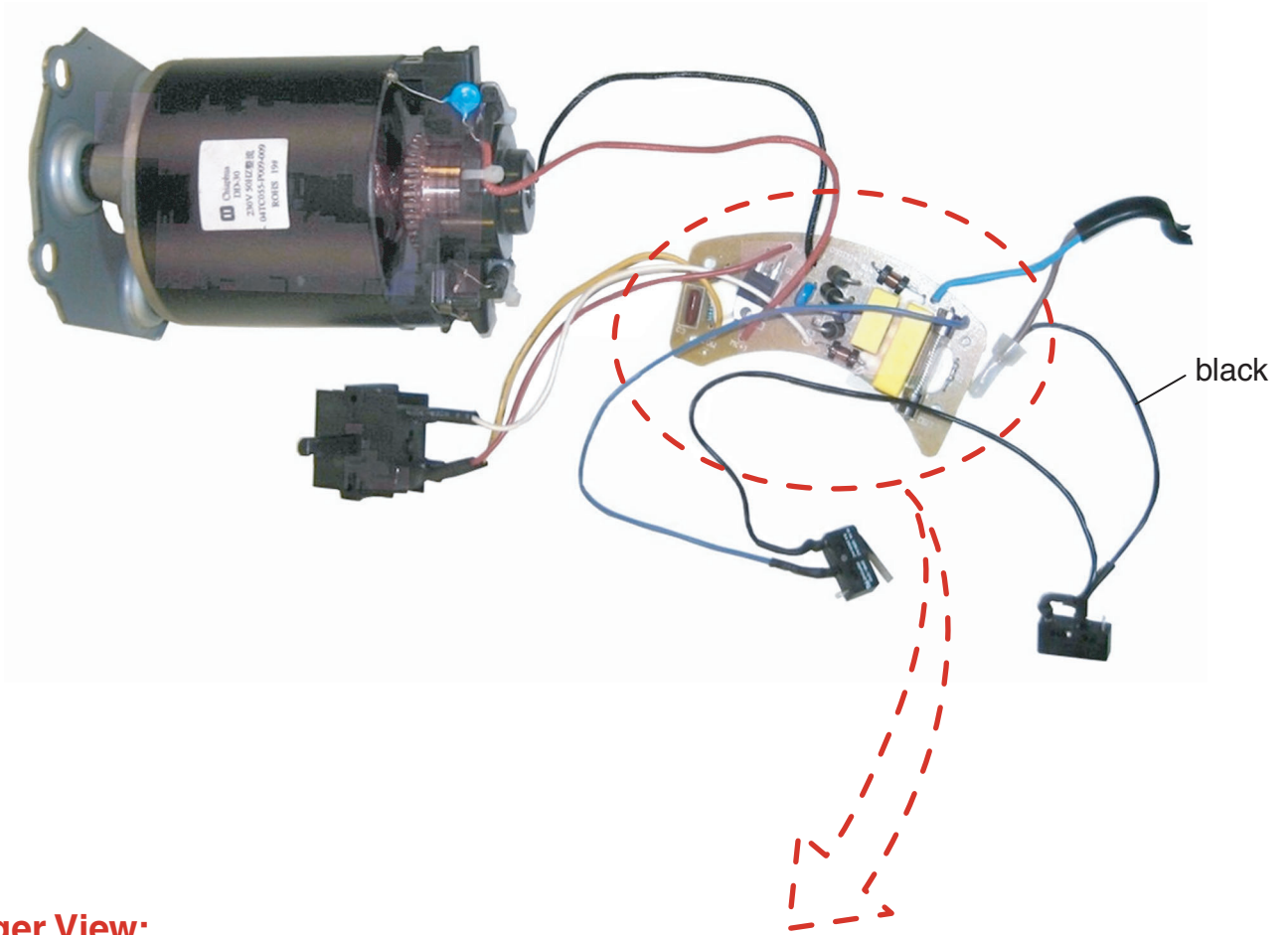
Pos	Service code	Description
10	4203 065 51100	Locking Latch - Back Side
11	4203 065 51110	Locking Latch - Switch Side
12	9965 000 28719	Hinge Axle
13	4203 065 51120	Pulp Container
14	9965 000 28704	Motor 220-240 V / 50-60 Hz (ECM)
	4203 065 50420	Motor 220-240 V / 50-60 Hz (CCL)
15	9965 000 28706	PCB (ECM Motor)
	4203 065 50430	PCB (CCL Motor)

Pos	Service code	Description
16	9965 000 28707	Switch
17	9965 000 28708	Safety switch
18	9965 000 28709	Crimp
19	4203 065 51130	Cordset - EU
	4203 065 51140	Cordset - UK
	4203 065 51150	Cordset - ITALY
20	4203 065 51160	Juice Jug Assy



Larger View:





Larger View:

