

HR2000
HR2001
HR2004
HR2006

Service
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Philips Consumer Lifestyle

Service Manual

PRODUCT INFORMATION

HR2000 = Basic Blender

HR2001 = HR2000 + Large Mill

HR2004 = HR2000 + Fruit Filter

HR2006 = HR2000 + Small Mill + Fruit Filter

Features

- 1,5 L break resistant jar
- Cord storage
- 2 Speeds + Pulse

Accessories:

- Fruit filter (only at HR2004 & HR2006)
- Large Mill (only at HR2001)
- Small Mill (only at HR2006)

Safety

- Attachment safety system.
- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Power : 350 W
- Voltage / frequency : 220 - 240 V / 50 - 60 Hz
: 110 - 127 V / 60 Hz
- Jar capacity : 1,25 Litre
- Cord length : 120 cm

Materials:

- Housing : PP
- Jar : SAN
- Blade : Stainless steel

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues.

REPAIR INSTRUCTION

- No specific issues.

OPTIONAL (accessories)

- No specific issues.

PARTS LIST & EXPLODED VIEW

**HR2000
HR2001
HR2004
HR2006**



Pos	Service code	Description
1	4203 035 84250	Measuring cup
2	4203 035 84260	Jar Lid
3	4203 035 84270	Blender Jar
4	4203 035 84280	Sealing ring
5	4203 035 84290	Knife unit (incl. sealing ring)
6	4203 035 84300	Fruit filter (HR2004 + HR2006)
7	4203 035 84310	Jar - Small Mill (HR2006)

Pos	Service code	Description
8	4203 035 84320	Jar - Large Mill (HR2001)
9	4203 035 84330	Seal. ring - Large Mill (HR2001)
10	4203 035 84340	Knife unit - Large Mill (incl. sealing ring) (HR2001)
11	4203 035 89900	HV Motor (not shown)
	4203 035 89910	LV Motor (not shown)
12	4203 035 89920	Driving coupl. white (not shown)

= changed

Pos. 11,12: Only for Asia/Pacific market available