

Service
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HR2000
HR2001
HR2004
HR2006

Philips Consumer Life Style

Service Manual

TECHNICAL INFORMATION

- HR2000 = Basic Blender
- HR2001 = HR2000 + Large Mill
- HR2004 = HR2000 + Fruit Filter
- HR2006 = HR2000 + Small Mill + Fruit Filter

Features

- 1,5 L break resistant jar
- Cord storage
- 2 Speeds + Pulse

Accessories:

- Fruit filter (only at HR2004 & HR2006)
- Large Mill (only at HR2001)
- Small Mill (only at HR2006)

SAFETY:

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Power : 350 W
- Voltage/frequency : 220 - 240 V / 50 - 60 Hz
- : 110 - 127 V / 60 Hz
- Jar capacity : 1,25 Litre
- Cord length : 120 cm

Materials:

- Housing : PP
- Jar : SAN
- Blade : Stainless steel

ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

REPAIR INSTRUCTION

- No specific issues

OPTIONAL (accessories model)

- No specific issues.

PARTS LIST & EXPLODED VIEW

Low End Blender

HR2000
HR2001
HR2004
HR2006



Pos	Service code	Description
1	4203 035 84250	Measuring cup
2	4203 035 84260	Jar Lid
3	4203 035 84270	Blender Jar
4	9965 100 72042	SEALING RING(WHITE)- BLENDER JAR.
5	4203 035 84290	Knife unit (incl. sealing ring)
6	4203 035 84300	Fruit fi lter (only for HR2004 + HR2006)
7	4203 035 84310	Jar - Small Mill (only for HR2006)
8	4203 035 84320	Jar - Large Mill (only for HR2001)
9	4203 035 84330	Sealing ring - Large Mill (only for HR2001)
10	4203 035 84340	Knife unit - Large Mill (incl. sealing ring) (only for HR2001)

Revision list

Low End Blender

- 1 Version A : Initial release.
- 2 Version B : Change black sealing ring(12NC#420303584280) to white sealing ring.(12NC#996510072042) --- wk1503