



Philips Consumer Lifestyle

Service version: A

Service Manual

PRODUCT INFORMATION

HR2003/7x: Medium size jar + accessories blender

HR2003/70: White with blue accents

HR2003/71: White with green accents

Features:

- Plastic jar (SAN)
- Jar size volume 1.5L to top, 1L effective
- Bayonet lid with measuring cup in plastic
Dishwasher safe
- Rotary switch 2 speeds and integrated pulse / clean function
- 5 star blade, serrated stainless steel knife; detachable, dishwasher safe
- Rubber feet (anti-slip)
- Cord storage (fixation via slot)
- Accessories:
 - Fruit filter
 - Wet Mill
 - Dry (jar) mill

Safety:

- Attachment safety system.
- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Power : 350 W
- Voltage / frequency : 220 - 240 V / 50 - 60 Hz
- Cord length : 110 cm
- Dimensions (L x W x H in mm)

Power Unit	height	: 180 x 160 x 150
Power Unit + Jar	length	: 330
(incl. handle)	width	: 180
		: 210
- Weight

Power Unit	: 0,94 kg
Power Unit + all accessories	: 1,74 kg

Materials:

- Housing parts : PP
- Plastic jar : SAN

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues.

OPTIONAL (accessories)

- No specific issues.

PARTS LIST & EXPLODED VIEW

**HR2003/70
HR2003/71**



Pos	Service code	Description	HR2003/70	HR2003/71
1	4203 035 94571	Driving coupling + screw + cap	X	X
2	4203 035 94581	Housing (green text)		X
	4203 035 94591	Housing (green text) CN		X
	4203 035 94761	Housing (blue text)	X	
3	4203 035 94601	Bottom green + Studs		X
	4203 035 94781	Bottom blue + Studs	X	
4	4203 035 94611	Rubber feet green (1 pcs.) (not shown)		X
	4203 035 94791	Rubber feet blue (1 pcs.) (not shown)	X	
5	4203 035 94621	On/Off knob green		X
	4203 035 94801	On/Off knob blue	X	
6	4203 035 94631	Electronic part + screw	X	X
7	4203 035 94641	Safety switch + cable	X	X
8	4203 035 94651	Safety Lever + plastic holder + screws + spring	X	X
9	4203 035 94661	Cordset Eu	X	X
	4203 035 96341	Cordset (not shown) CN	X	X
	4203 035 96351	Cordset (not shown) KR	X	X
10	4203 035 94671	Motor Assy + rubber Eu	X	X
	4203 035 95471	Motor Assy + rubber CN	X	X

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PARTS LIST & EXPLODED VIEW

**HR2003/70
HR2003/71**



Pos	Service code	Description	
11	4203 035 94681	Stopper	
12	4203 035 94691	Lid for Jar	
13	4203 035 94701	Jar	
14	4203 035 94711	Blade Unit Assy for Jar and Dry mill	
15	4203 035 94721	Jar for Wet mill	
16	4203 035 94731	Blade Unit for Wet mill	
17a	4203 035 94741	Jar for Dry mill	HR2003/70
17b	4203 035 96151	Jar for Dry mill	HR2003/71
18	4203 035 94751	Filter	

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REPAIR INSTRUCTION

HR2003/70 HR2003/71

1. Open the housing
Open the 3 screws



2. Remove the On/Off switch
First turn the On/Of switch into the horizontal position



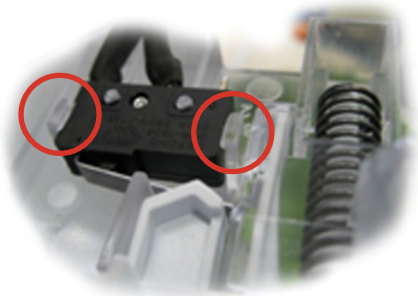
Push both hooks that you can remove the knob



Open the screw on the front side and remove the electronic part



3. Remove the safety switch
Open both hooks and remove the safety switch



4. Change the motor
Fix or hold the driving coupling on the back side and turn the motor screw in right direction with a screwdriver

