

Service
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Philips Consumer Care

Service Manual

Product Information

HR2020 = Basic Blender

Features:

- Store jar over base
- 1.75 L break resistant jar
- Cord storage
- 2 Speeds + Pulse
- Color(s): White with blue accents
- Serrated blade
- Multiple speeds
- Detachable blade
- All parts except the blender base are dishwasher-proof

Technical Data:

Power : 400W
 Voltage /Frequency :
 220-240V / 50-60Hz
 Cord length : 100 cm

Dimensions (L x W x H - mm)

Power Unit : 165 x 150 x 135
 Power Unit + Blendert Jar : 165 x
 175 x 360

Materials:

Material blade : Stainless steel
 Material blender jar :
 SAN
 Material housing: :
 PP

Safety:

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

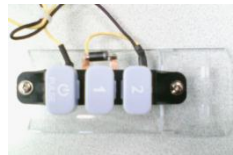
Main part view(for reference)

HR2020/70

6.



10.



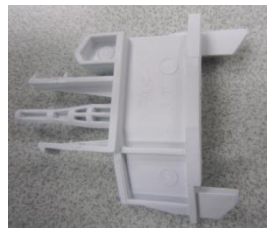
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7.



11.



15.



8.



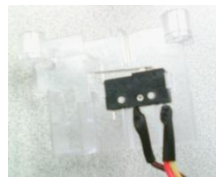
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9.



13.



1.



4.



2.



5.



3.



Pos	12 NC	Description	CRP
1	4203 035 84250	MEASURING CUP	Y
2	4203 035 84380	JAR LID	Y
3	4203 035 84390	BLENDER JAR	Y
4	4203 035 84280	SEALING RING - BLENDER JAR	Y
5	4203 035 84290	KNIFE UNIT - BLENDER JAR	Y
6	4203 035 89920	DRIVING COUPLING WHITE	
7	9965 100 63162	HOUSING	
8	9965 100 63158	BOTTOM COVER	
9	9965 100 70324	MOTOR HV ASSY	
10	9965 100 63161	SWITCH KNOB ASSY + HOLDER	
11	4203 035 94651	SAFETY LEVER	
12	9965 100 63164	SPRING	
13	9965 100 63163	MICRO SWITCH + SWITCH HOLDER	
14	4203 035 94791	RUBBER FEET BLUE (1PC)	
15	996510063159	POWER CORD	

Version A	New version released
Version B	HV motor changed.