

Service
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Philips Consumer Life Style

Service Manual

TECHNICAL INFORMATION

HR2020 = Basic Blender

Features

- Store jar over base
- 1.75 L break resistant jar
- Cord storage
- 2 Speeds + Pulse
- Color(s): White with blue accents
- Serrated blade
- Multiple speeds
- Detachable blade
- All parts except the blender base are dishwasher-proof

Accessories:

Nil

SAFETY:

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Power : 400 W
- Voltage/frequency : 220 - 240 V / 50 - 60 Hz
- Cord length : 100 cm

Dimensions (L x W x H - mm)

- Power Unit : 165 x 150 x 135
- Power Unit + Blendert Jar : 165 x 175 x 360

Materials:

- Housing : PP
- Jar : SAN
- Blade : Stainless steel

ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

REPAIR INSTRUCTION

- No specific issues

OPTIONAL (accessories model)

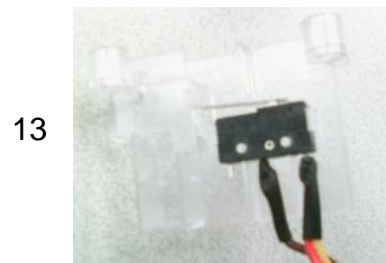
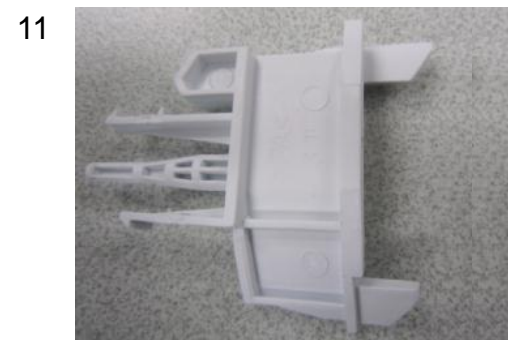
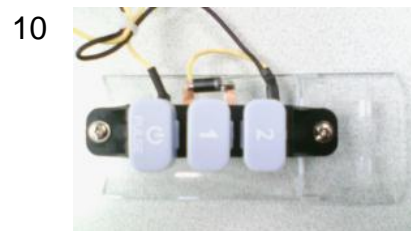
- No specific issues.

Compact Blender HR2020/70

Accessory view



Main part view



Part List

Compact Blender

HR2020/70

Pos	Service code	Description	
1	4203 035 84250	MEASURING CUP	Y
2	4203 035 84380	JAR LID	Y
3	4203 035 84390	BLENDER JAR	Y
4	9965 100 72042	SEALING RING(WHITE)- BLENDER JAR.	Y
5	4203 035 84290	KNIFE UNIT - BLENDER JAR	Y
6	4203 035 89920	DRIVING COUPLING WHITE	
7	9965 100 63162	HOUSING	
8	9965 100 63158	BOTTOM COVER	
9	9965 100 70324	MOTOR HV ASSY	
10	9965 100 63161	SWITCH KNOB ASSY + HOLDER	
11	4203 035 94651	SAFETY LEVER	
12	9965 100 63164	SPRING	
13	9965 100 63163	MICRO SWITCH + SWITCH HOLDER	
14	4203 035 94791	RUBBER FEET BLUE (1PC)	
15	9965 100 63159	POWER CORD	

- 1 Version A : New version released
- 2 Version B : HV motor changed.
- 3 Version C : Change 12NC# of sealing ring in POS4 from 12NC#420303584280(for black sealing ring) to 12NC#996510072042(for white sealing ring). --- wk1503