



Philips Consumer Lifestyle

Service version: A

Service Manual

PRODUCT INFORMATION

- HR2160 = Basic + Plastic jar
- HR2161 = Basic + Plastic jar + Mill
- HR2167 = Basic + Plastic jar + Filter + Mill
- HR2168 = Basic + Plastic jar + Filter + Mill + Chopper

Features

- Optional plastic jar (SAN) and glass jar (Borosilicate)
- Jar size volume 2.2 L to top, minimal 1.5 l effectively
- Plastic coffeemaker lid with measuring cup
- Rotary switch with variable speeds and integrated pulse function
- Ice crush function
- 5 star blade, serrated stainless steel knife; detachable
- Rubber feet (anti-slip)
- Accessories:
 - Filter
 - Mill (wet & dry)
 - Chopper
 - Food processor

Safety

- Attachment safety system
- Product meets the requirements regarding interference suppression on radio and television.
- After the product has been repaired, it should function properly and has to meet the safety requirements as laid down officially established at this moment.

TECHNICAL INFORMATION

- Power : 600 W
- Voltage : 220 - 240 V
- Frequency : 50 - 60 Hz
- Cord length : 120 cm
- Dimensions (L x W x H in mm)
 - Power unit : 165 x 145 x 170
 - Power unit + Jar height : 405
 - length : 200
 - width : 145
- Weight
 - Power unit : 1.36 kg
 - Power unit + Jar + Accessories : 2.6 kg

Materials:

- Housing : Aluminium (1,5 mm), brushed surface
- Jar : Borosilicate glass
- Knife unit : Stainless steel
- Jar lid : PP + rubber
- Measuring cup : SAN
- Bottom + 2 sides : ABS
- Switch : ABS lacquered

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues.

REPAIR INSTRUCTION

- No specific issues.

OPTIONAL (accessories)

- No specific issues.

PARTS LIST & EXPLODED VIEW

**HR2I60/40
HR2I61/40
HR2I67/40
HR2I68/40**



| Pos | Service code | Description | |
|-----|----------------|-------------------------|----|
| 1 | 4203 035 91821 | Driving coupling assy | |
| 2 | 4203 035 91831 | Housing | |
| | 4203 035 92111 | Housing | CN |
| 3 | 4203 035 91841 | Bottom + Studs | |
| 4 | 4203 035 91851 | Rubber feet (1 pcs.) | |
| 5 | 4203 035 91861 | Speed/Ice knob + Spring | |
| | 4203 035 92121 | Speed/Ice knob + Spring | CN |
| 6 | 4203 035 91871 | Safety lever + Sleeve | |
| 7 | 4203 035 91881 | Water shield + Sleeve | |
| 8 | 4203 035 91891 | Safety lever bracket | |

| Pos | Service code | Description | |
|-----|----------------|--|-----|
| 9 | 4203 035 91901 | Mounting plate sssy + Micro switch assy + Micro switches | |
| | 4203 035 92981 | Mounting plate assy + Micro switch assy + Micro switches | CN |
| 10 | 4203 035 91911 | Cordset (not shown) | WEu |
| | 4203 035 92131 | Cordset (not shown) | CN |
| | 4203 035 92141 | Cordset (not shown) | KR |
| 11 | 4203 035 91921 | Motor assy | WEu |
| | 4203 035 92151 | Motor assy | CN |

PARTS LIST & EXPLODED VIEW

**HR2160/40
HR2161/40
HR2167/40
HR2168/40**



| Pos | Service code | Description | HR2160 | HR2161 | HR2167 | HR2168 |
|-----|----------------|------------------------------------|--------|--------|--------|--------|
| 12 | 4203 035 91931 | Measuring cap | X | X | X | X |
| 13 | 4203 035 91941 | Jar lid | X | X | X | X |
| 14 | 4203 035 91951 | Jar assy | X | X | X | X |
| 15 | 4203 035 91961 | Knife unit jar | X | X | X | X |
| 16 | 4203 035 91971 | Chopper lid | | | | X |
| 17 | 4203 035 92161 | Chopper bowl CN | | | | X |
| 18 | 4203 035 91991 | Chopper knife | | | | X |
| 19 | 4203 035 92001 | Chopper knife holder | | | | X |
| 20 | 4203 035 92011 | Mill bowl | | X | X | X |
| | 4203 035 92171 | Mill bowl CN | | | | X |
| 21 | 4203 035 92021 | Mill knife assy incl. sealing ring | | X | X | X |
| 22 | 4203 035 92031 | Filter | | | X | X |