

Service  
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Philips Consumer Care

# Service Manual

## Product Information

HR2160 = Basic + Plastic jar

## Features:

- Plastic jar material: SAN
- Jar size volume 2.0L to top, minimal 1.5L effectively
- Plastic lid with measuring cup
- Rotary switch with variable speeds and integrated pulse function.
- Ice crush function
- 5 star blade, serrated stainless steel knife; detachable
- Rubber feet (anti-slip)
- Accessories (opt.):
  - Filter
  - Mill (wet & dry )
  - Chopper
  - Food processor

## Technical Data:

Power : 600W  
Voltage /Frequency : 220-240V / 50-60Hz  
Cord length : 120 cm  
: 85 cm (HR2160/40/50)

Dimensions (L x W x H - mm)

Power Unit : 165 x 145 x 170  
Power Unit + Jar : 200 x 145 x 405

Weight:

Power Unit : 1.36 kg  
Power Unit + Jar : 3.15 kg

## Materials:

Housing : PP  
Jar : SAN  
Knife unit : Stainless steel  
Jar lid : PP + rubber  
Measuring cup : SAN  
Bottom + 2 sides : ABS  
Switch : ABS lacquered

## Safety:

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.



## PARTS LIST &amp; EXPLODED VIEW

HR2160/40/50/51/80

Pos	12NC	Description	Remark	CRP
1	996510063154	DRIVING COUPLING ASSY	For HR2160/80	
	420303592251	DRIVING COUPLING ASSY	For HR2160/51/50	
	420303591821	DRIVING COUPLING ASSY	For HR2160/40	
2	996510063153	HOUSING	For HR2160/80	
	420303592261	HOUSING	For HR2160/51/50	
	420303591831	HOUSING	For HR2160/40	
3	996510063151	BOTTOM+STUDS	For HR2160/80	
	420303592271	BOTTOM+STUDS	For HR2160/51/50	
	420303591841	BOTTOM+STUDS	For HR2160/40	
4	996510063146	RUBBER FEET (1 PCE)	For HR2160/80	
	420303592281	RUBBER FEET (1 PCE)	For HR2160/51/50	
	420303591851	RUBBER FEET (1 PCE)	For HR2160/40	
5	996510063156	SPEED/ICE KNOB + SPRING	For HR2160/80	
	420303592291	SPEED/ICE KNOB + SPRING	For HR2160/51/50	
	420303591861	SPEED/ICE KNOB + SPRING	For HR2160/40	
6	996510054316	SAFETY LEVER, SLEEVE AND SPRING	For HR2160/80	
	996510063299	SAFETY LEVER + SLEEVE	For HR2160/51	
	420303591871	SAFETY LEVER + SLEEVE	For HR2160/40/50	
7	420303591881	WATER SHIELD + SLEEVE		
8	420303591891	SAFETY LEVER + BRACKET		
9	420303591901	MOUNTPL.+MICROSWITCHASSY+MICROSW	For HR2160/80/40/50	
	996510063143	MOUNTING PLATE ASSY + MICRO	For HR2160/51	
10	996510063157	POWER CORD(KOREA PLUG)	For HR2160/80	
	996510063144	POWER CORD(SWISS PLUG)	For HR2160/51	
	996510067919	CORDSET (WEU) 0.85M	For HR2160/40	
	996510067923	CORDSET BLACK (WEU) 0.85M	For HR2160/50	
11	996510071914	MOTOR ASSY	For HR2160/80	
	996510063145	MOTOR ASSY	For HR2160/51	
	996510067921	MOTOR JK ASSY (WEU WHITE)	For HR2160/40	
	996510067922	MOTOR JK ASSY (WEU BLACK)	For HR2160/50	
12	996510063155	MEASURING CUP	For HR2160/80	Y
	420303591931	MEASURING CAP	For HR2160/51/40/50	Y
13	996510063148	JAR LID	For HR2160/80	Y
	420303592361	JAR LID BLACK	For HR2160/51/50	Y
	420303591941	JAR LID	For HR2160/40	Y
14	996510063149	PLASTIC JAR	For HR2160/80	Y
	420303592371	PLASTIC JAR BLACK	For HR2160/51/50	Y
	420303591951	JAR ASSY	For HR2160/40	Y
15	996510063147	KNIFE UNIT JAR + SEALING RING	For HR2160/80	Y
	420303592381	KNIFE UNIT JAR + SEALING RING	For HR2160/51/50	Y
	420303591961	KNIFE UNIT JAR	For HR2160/40	Y

## Version Remark:

Version A: HR2160/40/50/51/80 initial release.

Version B: HR2160/40/50 change EUR power cord length to 0.85M and  
change motor to Jk motor.

Version C: Update 996510063152 to 996510071914---WK1515.