



Philips Consumer Lifestyle

Service Manual

PRODUCT INFORMATION

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

REPAIR INSTRUCTION

- No specific issues

OPTIONAL (accessories)

- No specific issues

TECHNICAL INFORMATION

- Input Power : 850 W
- Electronics : μ P controlled, with special speed ramp up profile and speed limitation to 11000 rpm
- Motor : AC Motor 850 W, with speed sensor
- Jar : Borosilicate glass ; volume 2 L to top, 1,5 L effective; dishwasher safe; robust handgrip
- Lid : High quality plastic with measuring cup in plastic; dishwasher safe
- Knife : 2 durable knives, remove able with special tool; dishwasher safe
- Housing : Aluminum die cast with durable coating
- Cover : Aluminum die cast lacquered
- Switch : 5 speed settings from
 - speed 1 : 2500 rpm
 - speed 2 : 4600 rpm
 - speed 3 : 6800 rpm
 - speed 4 : 8900 rpm
 - speed 5 : 11000 rpm
 Auto and Pulse function
- Cord set : Free length 1,2 m
- Cord storage : Wound up on the base of the motor unit

Product Size:

- Length : max. 223 mm
- Width : ~ 160 mm
- Height : ~ 420 mm
- Weights:
 - HR2181/00 : 5,56 kg
 - Power unit : 3,9 kg
 - Glass Jar : 1,66 kg



Pos	Service code	Description
1	4203 035 89450	Jar Lid small
2	4203 035 89460	Jar Lid
3	4203 035 89470	Glass Jar
4	4203 035 89480	Power Unit assy WEu
	4203 035 89490	Power Unit assy GB

Device interconnection diagram

