



Philips Consumer Lifestyle

Service Manual

PRODUCT INFORMATION

HR7620: Basic version

HR7621: Basic WEu Version

HR7625: HR7620 + Blender Accessory

Safety:

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Motor consumption : 500 W
- Voltage & frequency : 220 - 240 V / 50 Hz
- Cordset : 150 cm double insulated with moulded plug
- Speed settings : 2 speed + pulse
- Bowl max. capacity : 1.2 l (working volume)
- Jar max. capacity : 1.0 l (working volume)
- Bowl / Jar : Not suitable for the micro wave

- Product size : Including Bowl + Lid + Pusher

length : 240 mm

width : 195 mm

height : 360 mm

weight : 1410 g only power unit

weight : 2025 g including Bowl + Lid + Knife + Toolholder

weight : 2220 g with all accessories

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues

REPAIR INSTRUCTIONS

- No specific issues

OPTIONAL (accessories)

- No specific issues

■ = changed

PARTS LIST + EXPLODED VIEW

**HR7620/70
HR7621/70
HR7625/70**



Pos	Service code	Description
1	4203 065 50490	Drive Coupling
2	4203 065 50500	Housing
	4203 035 85800	Housing HR7620/25 - CN
3	4203 065 50510	Switch Knob
4	4203 065 50520	Switch Knob Ring
5	4203 065 50530	Safety Switch Lever
6	4203 065 50540	Drive Unit High voltage
	4203 035 85780	Drive unit Low voltage
7	4203 065 50550	Bottom HR7620 (neutral – without typeplate sticker)
8	4203 065 50560	Sucking Foot
9	4203 035 85880	Cordset

PARTS LIST + EXPLODED VIEW

**HR7620/70
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Pos	Service code	Description
10	4203 065 50570	Food Pusher
11	4203 065 50580	Chopping Bolw Lid
12	4203 065 50590	Chopping Bowl
13	4203 065 50600	Chopping Knife
14	4203 065 50610	Emulsifying Disc
15	4203 065 50620	Tool Holder
16	4203 065 50630	Drive Shaft
17	4203 065 50640	Insert Disc
18	4203 065 50650	Insert slicing
19	4203 065 50660	Insert granulating
20	4203 065 50670	Insert shredding
21	4203 065 50680	Measuring Cup
22	4203 065 50690	Blender Lid
23	4203 065 50700	Bleder Jar
24	4203 065 50710	Sealing Ring
25	4203 065 50720	Chopping Knife
26	4203 065 50480	Service Blender Jar Assy
27	4203 035 84450	Plastic Kneader