

Service  
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HR7627

HR7628

HR7629



Philips Consumer Life Style

# Service Manual

## PRODUCT INFORMATION

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## TECHNICAL INFORMATION

- Power : 650 W
- Voltage / frequency : 220 - 240V / 50 - 60 Hz
- Bowl max volume : 2.2 L
- Blender max volume : 1.75 L
- Safety : Lid & bowl detection, mechanical 1.5 sec brake
- Cord length : 1.0 m
- Color : White for /00 version  
Black for /9X version

## Materials:

- Housing : ABS
- Speed knob : ABS
- Pusher : ABS
- Bowl including lid : SAN
- Discs, chopping knife : Stainless steel
- Kneading tool : PP and metal
- Knife holder, balloon beater : POM

## ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

## REPAIR INSTRUCTION

- No specific issues

## OPTIONAL (accessories)

- No specific issues

Pos	12NC	Description	Remark
1	9965 100 57053	HOUSING WHITE	For /00 version
	9965 100 57212	HOUSING BLACK	For /90/91 version
2	9965 100 57054	POWER CORD(WEU,WHITE)	For /00 version
	9965 100 57129	POWER CORD(WEU,BLACK)	For /90/91 version
	9965 100 52995	POWER CORD(UK,BLACK)	For UK
3	9965 100 57035	SWITCH KNOB WHITE	For /00 version
	9965 100 57209	SWITCH KNOB BLACK	For /90/91 version
4	9965 100 57057	SWITCH	
5	9965 100 57034	INTERLOCK WHITE	For /00 version
	9965 100 57208	INTERLOCK BLACK	For /90/91 version
6	9965 100 57039	MICRO SWITCH HOLDER	
7	9965 100 57048	MICRO SWITCH	
8	9965 100 57042	PCBA	
9	9965 100 57046	BLADE HOLDER + METAL BLADE(SILK BEIGE)	For /00 version
	9965 100 57128	BLADE HOLDER + METAL BLADE(BLACK)	For /90/91 version
10	9965 100 57056	PUSHER	
11	9965 100 57059	INTERLOCK (LID HANDLE)	
12	9965 100 57037	LID HANDLE WHITE	For /00 version
	9965 100 57213	LID HANDLE(BLACK COLOR)	For /90/91 version
13	9965 100 57049	BOWL	
14	9965 100 57036	CITRUS PRESS BOWL	For HR7629 only
15	9965 100 57043	CITRUS PRESS HEAD	For HR7629 only
16	9965 100 51802	JAR LID	For HR7628/HR7629 /00 version
	9965 100 52991	JAR LID BLACK.	For HR7628/HR7629 /90/91 version
17	9965 100 57047	BOWL LID WHITE	For /00 version
	9965 100 57211	BOWL LID BLACK	For /90/91 version
18	9965 100 57061	EMULSIFYING DISC	
19	9965 100 57044	DRIVE	
20	9965 100 57038	KNIFE UNIT	For HR7628/7629
21	996500023151	SEALING RING - BLENDER KNIFE	For HR7628/7629
22	9965 100 51819	GRANULATING DISC	For HR7627/7628
23	420306550540	DRIVE UNIT - HIGH VOLTAGE.	
24	9965 100 51817	FINE SHREDDING DISC	For HR7627/7628
25	9965 100 57041	DISC HOLDER	For HR7627/7628
26	9965 100 51818	SLICING DISC 1.2MM	For HR7627/7628
27	9965 100 57206	COARSE SLICING	For HR7629
28	9965 100 57052	MEASURING CUP	
29	9965 100 57058	BLENDER JAR	For HR7628/7629
30	9965 100 57055	BOTTOM (SILK BEIGE)	For /00 version
	9965 100 57207	BOTTOM BLACK	For /90/91 version
31	9965 100 57045	KNEADING TOOL	
32	9965 100 57051	RUBBER FEET	For /00 version
	9965 100 57361	RUBBER FEET BLACK	For /90/91 version

# Main unit view

# HR7627/HR7628/HR7629

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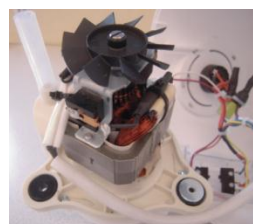
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# Accessorry view

# HR7627/HR7628/HR7629

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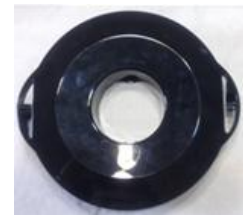
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1. Version A: initial release.
2. Version B: add UK power cord for HR7629/91.