

Service  
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HR7627  
HR7628  
HR7629  
RI7629

Philips Consumer Life Style

# Service Manual

## PRODUCT INFORMATION

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## TECHNICAL INFORMATION

- Power : 650 W
- Voltage / frequency : 220 - 240V / 50 - 60 Hz  
110-127 V / 50 - 60 Hz
- Bowl max volume : 2.2 L
- Blender max volume : 1.75 L
- Safety : Lid & bowl detection, mechanical 1.5 sec brake
- Cord length : 1.0 m
- Color : White for /00 version  
Black for /9X version

## Dimension(LxWxH)

- Product :210x200x170mm(HR7627/28/29)
- Product with bowl :210x230x370mm(HR7627/28/29)
- Product with blender :210x200x350mm(HR7628/29)

## Materials:

- Housing : ABS
- Speed knob : ABS
- Pusher : ABS
- Bowl including lid : SAN
- Discs, chopping knife : Stainless steel
- Kneading tool : PP and metal
- Knife holder, balloon beater :POM

## ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

## REPAIR INSTRUCTION

- No specific issues

## OPTIONAL (accessories)

- No specific issues

## Part lists

## HR7627/HR7628/HR7629

Pos	12NC	Description	Remark	CRP
1	9965 100 57053	HOUSING WHITE	For /00 version	
	9965 100 57212	HOUSING BLACK	For /90/91 version	
	9965 100 64933	HOUSING BRAZIL	For Brazil version	
2	9965 100 57054	POWER CORD(WEU,WHITE)	For /00 version	
	9965 100 57129	POWER CORD(WEU,BLACK)	For /90 version	
	9965 100 52995	POWER CORD(UK,BLACK)	For /91 UK	
	9965 100 63421	POWER CORD UK	For /01	
	9965 100 64932	POWER CORD(BRAZIL)	For Brazil version	
3	9965 100 57035	SWITCH KNOB WHITE	For /00 version	
	9965 100 57209	SWITCH KNOB BLACK	For /90/91 version	
4	9965 100 57057	SWITCH		
5	9965 100 57034	INTERLOCK WHITE	For /00 version	
	9965 100 57208	INTERLOCK BLACK	For /90/91 version	
6	9965 100 57039	MICRO SWITCH HOLDER		
7	9965 100 57048	MICRO SWITCH		
8	9965 100 57042	PCBA		
	9965 100 64934	PCBA(HV)	For Brazil HV version	
	9965 100 64935	PCBA(LV)	For Brazil LV version	
9	9965 100 57046	BLADE HOLDER + METAL BLADE(SILK BEIGE)	For /00 version	Y
	9965 100 57128	BLADE HOLDER + METAL BLADE(BLACK)	For /90/91 version	Y
10	9965 100 57056	PUSHER		Y
11	9965 100 57059	INTERLOCK (LID HANDLE)		
12	9965 100 57037	LID HANDLE WHITE	For /00 version	
	9965 100 57213	LID HANDLE(BLACK COLOR)	For /90/91 version	
13	9965 100 57049	BOWL		Y
14	9965 100 57036	CITRUS PRESS BOWL	For HR7629 only	Y
15	9965 100 57043	CITRUS PRESS HEAD	For HR7629 only	Y
16	9965 100 51802	JAR LID	For HR7628/HR7629 /00 version	Y
	9965 100 52991	JAR LID BLACK.	For HR7628/HR7629 /90/91 version	Y
17	9965 100 57047	BOWL LID WHITE	For /00 version	Y
	9965 100 57211	BOWL LID BLACK	For /90/91 version	Y
18	9965 100 57061	EMULSIFYING DISC		Y
19	9965 100 57044	DRIVE		Y
20	9965 100 57038	KNIFE UNIT	For HR7628/7629	Y
21	9965 000 23151	SEALING RING - BLENDER KNIFE	For HR7628/7629	Y
22	9965 100 51819	GRANULATING DISC	For HR7627/7628	Y
23	4203 065 50540	DRIVE UNIT - HIGH VOLTAGE.		
24	9965 100 51817	FINE SHREDDING DISC	For HR7627/7628	Y
25	9965 100 57041	DISC HOLDER	For HR7627/7628	Y
26	9965 100 51818	SLICING DISC 1.2MM	For HR7627/7628	Y
27	9965 100 57206	COARSE SLICING	For HR7629	Y
28	9965 100 57052	MEASURING CUP		Y
29	9965 100 57058	BLENDER JAR	For HR7628/7629	Y
30	9965 100 57055	BOTTOM (SILK BEIGE)	For /00 version	
	9965 100 57207	BOTTOM BLACK	For /90/91 version	
31	9965 100 57045	KNEADING TOOL		Y
32	9965 100 57051	RUBBER FEET	For /00 version	Y
	9965 100 57361	RUBBER FEET BLACK	For /90/91 version	Y

# Main unit view

# HR7627/HR7628/HR7629/RI7629

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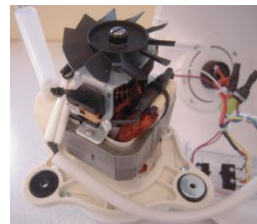
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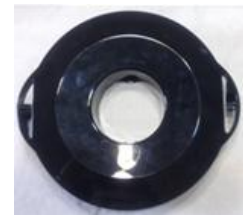
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1. Version A: initial release.
2. Version B: add UK power cord for HR7629/91.
3. Version C: add UK power cord for HR7627/7628 /01 version.
4. Version D: add Brazil RI7629/90/91 versions.