

Service  
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HR7627  
HR7628  
HR7629  
RI7629

Philips Consumer Life Style

# Service Manual

## PRODUCT INFORMATION

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## TECHNICAL INFORMATION

- Power : 650 W
- Voltage / frequency : 220 - 240V / 50 - 60 Hz
- Bowl max volume : 2.1 L
- Blender max volume : 1.75 L
- Safety : Lid & bowl detection, mechanical 1.5 sec brake
- Cord length : 1.0 m
- Color : White for /0X version  
Black for /9X version

## Dimension(LxWxH)

- Product :210x200x170mm(HR7627/28/29)
- Product with bowl :210x230x370mm(HR7627/28/29)
- Product with blender :210x200x350mm(HR7628/29)

## Materials:

- Housing : ABS
- Speed knob : ABS
- Pusher : ABS
- Bowl including lid : SAN
- Discs, chopping knife : Stainless steel
- Kneading tool : PP and metal
- Knife holder, balloon beater :POM

## ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

## REPAIR INSTRUCTION

- No specific issues

## OPTIONAL (accessories)

- Mini chopper & Sealing ring-blender knife.

# Part lists

# HR7627/HR7628/HR7629/RI7629

Pos	12NC	Description	Remark	CRP
1	996510057053	HOUSING WHITE	For /00 version	
	996510057212	HOUSING BLACK	For /90/91 version	
	996510064933	HOUSING BRAZIL		
	996510069612	HOUSING WHITE CN	For HR7628/00	
	996510069344	HOUSING BLACK CN	For HR7629/90	
2	996510057054	POWER CORD(WEU,WHITE)	For /00 version	
	996510057129	POWER CORD(WEU,BLACK)	For /90 version	
	996510052995	POWER CORD(UK,BLACK)	For /91 UK	
	996510063421	POWER CORD UK	For /01	
	996510064932	POWER CORD BRAZIL		
	996510068351	POWER CORD SWISS	For HR7627/04	
	996510069346	POWER CORD CN WHITE	For HR7628/00	
	996510069343	POWER CORD CN BLACK	For HR7629/90	
3	996510057035	SWITCH KNOB WHITE	For /00 version	
	996510057209	SWITCH KNOB BLACK	For /90/91 version	
4	996510057057	SWITCH		
5	996510057034	INTERLOCK WHITE	For /00 version	
	996510057208	INTERLOCK BLACK	For /90/91 version	
6	996510057039	MICRO SWITCH HOLDER		
7	996510057048	MICRO SWITCH		
8	996510057042	PCBA		
	996510064934	PCBA HV BRAZIL		
	996510064935	PCBA LV BRAZIL		
9	996510057046	BLADE HOLDER + METAL BLADE(SILK BEIGE)	For /00 version	Y
	996510057128	BLADE HOLDER + METAL BLADE(BLACK)	For /90/91 version	Y
10	996510057056	PUSHER		Y
11	996510069726	BOWL ASSY (WITH HANDLE) WHITE	For /00 version	
	996510069727	BOWL ASSY (WITH HANDLE) BLACK	For /90/91 version	
14	996510057036	CITRUS PRESS BOWL	For HR7629 only	Y
15	996510057043	CITRUS PRESS HEAD	For HR7629 only	Y
16	996510051802	JAR LID	For HR7628/HR7629 /00 version	Y
	996510052991	JAR LID BLACK.	For HR7628/HR7629 /90/91 version	Y
17	996510057047	BOWL LID WHITE	For /00 version	Y
	996510057211	BOWL LID BLACK	For /90/91 version	Y
18	996510057061	EMULSIFYING DISC		Y
19	996510066414	DRIVE		Y
20	996510057038	KNIFE UNIT	For HR7628/7629	Y
21	996500023151	SEALING RING - BLENDER KNIFE	For HR7628/7629	Y
22	996510051819	GRANULATING DISC	For HR7627/7628	Y
23	996510066415	DRIVE UNIT - HIGH VOLTAGE.		Y
	996510066417	DRIVE UNIT - LOW VOLTAGE		
	996510069345	DRIVE UNIT - CN		
24	996510051817	FINE SHREDDING DISC	For HR7627/7628	Y
34	996500023151	SEALING RING - BLENDER KNIFE		

## Part lists

## HR7627/HR7628/HR7629/RI7629

Pos	12NC	Description	Remark	CRP
25	996510057041	DISC HOLDER	For HR7627/7628	Y
26	996510051818	SLICING DISC 1.2MM	For HR7627/7628	Y
27	996510057206	COARSE SLICING	For HR7629	Y
28	996510057052	MEASURING CUP		Y
29	996510057058	BLENDER JAR	For HR7628/7629	
30	996510057055	BOTTOM (SILK BEIGE)	For /00 version	
	996510057207	BOTTOM BLACK	For /90/91 version	
31	996510057045	KNEADING TOOL		Y
32	996510057051	RUBBER FEET	For /00 version	
	996510057361	RUBBER FEET BLACK	For /90/91 version	
33	996510051798	MINI CHOPPER BLACK		Y
34	996500023151	SEALING RING - BLENDER KNIFE		

# Main unit view

HR7627/HR7628/HR7629/RI7629

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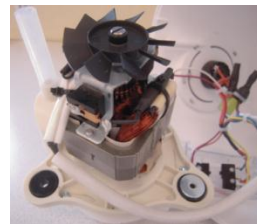
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# Accessorry view

# HR7627/HR7628/HR7629/RI7629

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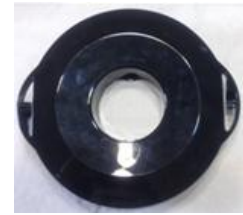
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1. Version A: initial release.
2. Version B: add UK power cord for HR7629/91.
3. Version C: add UK power cord for HR7627/7628 /01 version.
4. Version D: add Brazil RI7629 version.
5. Version E: modify the bowl capacity.
6. Version F: change motor assy for LV & HV, drive and bowl for 90 version & 00version.
7. Version G: add HR7627/04 version.
8. Version H: add two new spare parts as item33&34 shows.
9. Version I: add HR7628/00 and HR7629/90 China version.
10. Version J: change item#11,12,13, combine these three parts as one part.