



**Philips Consumer Lifestyle** 

# ServiceManual

### **PRODUCT INFORMATION**

### **Features**

- Extra Large feeding tube The XL feeding tube takes whole fruits and vegetables so you don't need to pre-cut

them anymore.

- Large 3.4 L bowl The large 3.4 L bowl allows for maximum volumes to be processed in 1 go: capacity for

2 L soup, 1.7 kg dough, 7 egg white.

- 34 functions 10 tools for 34 different functions. They are: a SS blade for chopping, crumbling,

cutting, mashing, mincing; an adjustable slicing disk for 1-7 mm slices; a shredding disk for shredding or grating; a balloon beater for whipping, whisking, emulsifying, stirring, mixing, creaming, beating; a granulating disk; a kneading tool for heavy mixing, kneading, folding in; a julienne/French fries disk; a blender for blending, crushing, foaming, grinding, (heavy)pureeing, homogenizing, liquidizing, milling, shaking, stirring, measuring; a citrus press; a centrifugal juicer for apples, carrots, etc.

- 1000 W motor + Variospeed With the powerful 1000 W motor plus variable speed button you can adjust speed

precisely to get desired results.

- Adjustable slicing blade With the adjustable slicing blade, you can make slices as thin as 1 mm and up to 7 mm

thick.

- Sturdy base The sturdy base comes with suction feet to ensure it does not move, even when you use

it for heavy applications like kneading dough.

Safety

- Automatic resettable thermal cut off Protecting the motor against overheating.

- Built-in safety lock Detects whether lid & bowl are assembled.

- Brake system Stops the accessories within 1,5 seconds (except Juice extractor accessory)

- Product meets the requirements regarding interference suppression on radio and television.

- After the product has been repaired, it should function properly and has to meet the safety requirements as laid down officially established at this moment.

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Subject to modification



### Accessories

- Citrus press For pressing of citrus fruit

- Kneading tool For kneading, heavy kneading, mixing dough, batter

- Stainless steel chopping knife Chopping, beating, creaming, crumbling, cutting, folding in, mashing, mincing

- Juice extractor For juicing of apples, carrots etc

- Balloon beater For whipping, whisking, mixing and emulsifying

- Reversible shredding disk For medium and fine shreddin

- Adjustable slicing disk For 1-7 mm slices of fruit & vegetables

- Break resistant blender For blending, crushing, foaming, grinding, pureeing, homogenizing, iquidizing,

milling, shaking, stirring

Granulating disk
Julienne / French fry disk
For grating of potatoes or cheese
For julienne strips or French fries

## **TECHNICAL INFORMATION**

General specifications Integrated cord storage, Non-slip feet

**Technical Specifications** 

- Cord length 1,20 m 220-240 V - Voltage - Frequency 50-60 Hz - Bowl volume capacity dry 3,41 - Bowl working capacity liquid 21 1700 g - Bowl working capacity dough - Bowl working capacity flour 1000 g - Blender working capacity 1,51

- Juice extractor capacity 1,5 l apple juice

- Safety Lid & bowl detection, mechanical 1,5 sec brake

Speeds VariospeedFunction buttons Pulse, Ice

- Motor unit length = 220 mm, width = 260 mm, heigth = 160 mm

- Height motor unit + attached Bowl / Jar 400 mm.

- Weight 5,1 kg (incl. Accessories)

## Design specifications

Housing ABS + brushed aluminium
Juice extractor Stainless steel, ABS, SAN, POM

- Knife holder, balloon beater POM

- Disks, chopping blade Stainless steel

- Speed knob Brushed aluminium

- Kneading tool, citrus press PP

- Colours Deep black, dark grey sides, deep red accents

Bowl + lid, blender SAN
Pusher ABS
Inner pusher SAN

### **DISASSEMBLY- AND RE-ASSEMBLY ADVISE**

- No specific issues.

# **REPAIR INSTRUCTION**

- No specific issues.

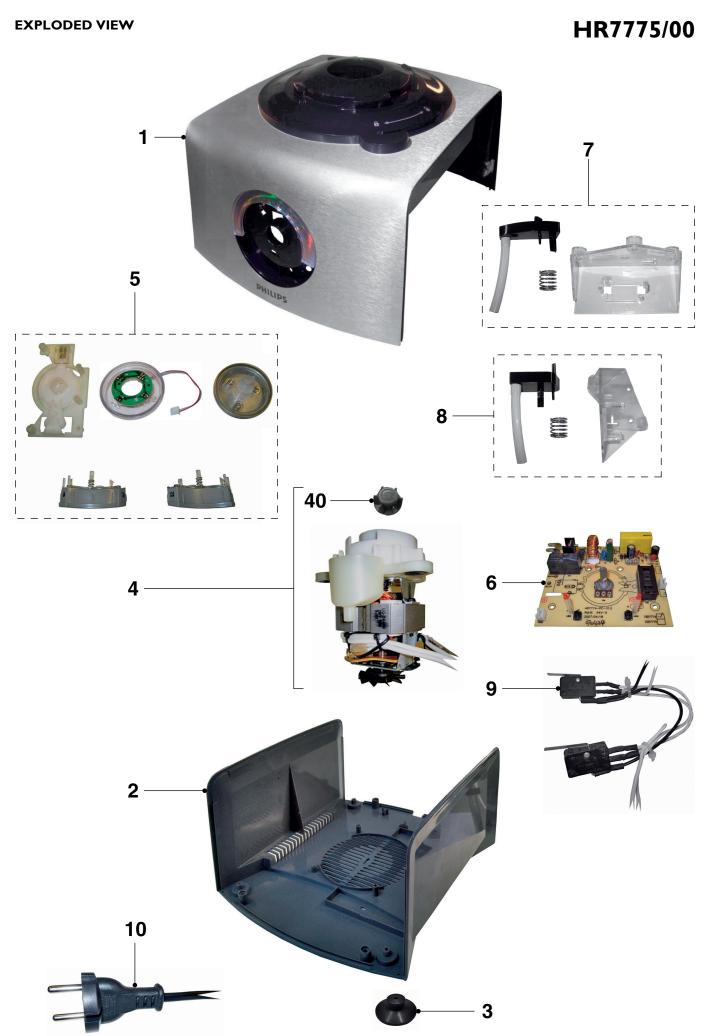
Pos	Service code	Description
1	4203 035 83960	Housing
2	4203 035 83970	Bottom
3	4203 035 82770	Sucker Foot (1 pc)
4	4203 035 88740	Motor inc. wires + gearing HV
5	4203 035 83980	Switch knobs
6	4203 035 83990	PCBA HV Old
	4203 035 91240	PCBA HV New
7	4203 035 84000	Holder safety switch + lever (bowl & jar)
8	4203 035 84010	Holder safety switch + lever (juicer)
9	4203 035 84020	Safety switches Old
	4203 035 91260	Safety switches New
10	4203 035 82670	Cordset - EU
	4203 035 82680	Cordset - UK
	4203 035 82690	Cordset - Swiss
11	4203 035 82590	Pusher (Bowl)
12	4203 035 82600	Inner Pusher
13	4203 035 82580	Bowl Lid
14	4203 035 82570	Bowl
15	4203 035 82660	Safety Lever Bowl
16	4203 035 82540	Toolholder
17	4203 035 82480	Adjustable Slicing Disc
18	4203 035 82470	Shredding Disc
19	4203 035 84030	Granulating Disc
20	4203 035 84040	Julienne Disc
21	4203 035 82560	Chopping Knife incl. protection
22	4203 035 82550	Kneading Tool
23	4203 035 82490	Gear unit - Whisk Accessory
24	4203 035 82500	Whisk basket
25	4203 035 82520	Press Cone
26	4203 035 82510	Citrus Press Sieve
27	4203 035 82610	Measuring Cup
28	4203 035 82620	Jar Lid
29	4203 035 82630	Blender Jar
30	4203 035 82650	Sealing Ring
31	4203 035 82640	Knife Unit
32	4203 035 82530	Spatula
33	4203 035 84050	Pusher (juicer)
34	4203 035 84060	Juicer Lid
35	4203 035 84070	Juicer Sieve
36	4203 035 84080	Juicer Bowl
37	4203 035 84090	Juicer Tray
38	4203 035 84100	Hinge Axle + spring
39	4203 035 84110	Juicer Latch + Hinge
40	4203 035 89150	Driving coupling assy
41	4203 035 89650	Twin Beater Assy black
42	4203 035 89660	Whisk basket Assy (1 pcs.)

# ATTENTION:

Please use Pos. 6 old, 9 old, 23 and 24 till production date 0921.

Please use Pos. 6 new, 9 new, 41 and 42 from production date 0922 onwards.

New PCB and new safety switch are only used in version with Twin Beater Assy (Pos. 41).







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